



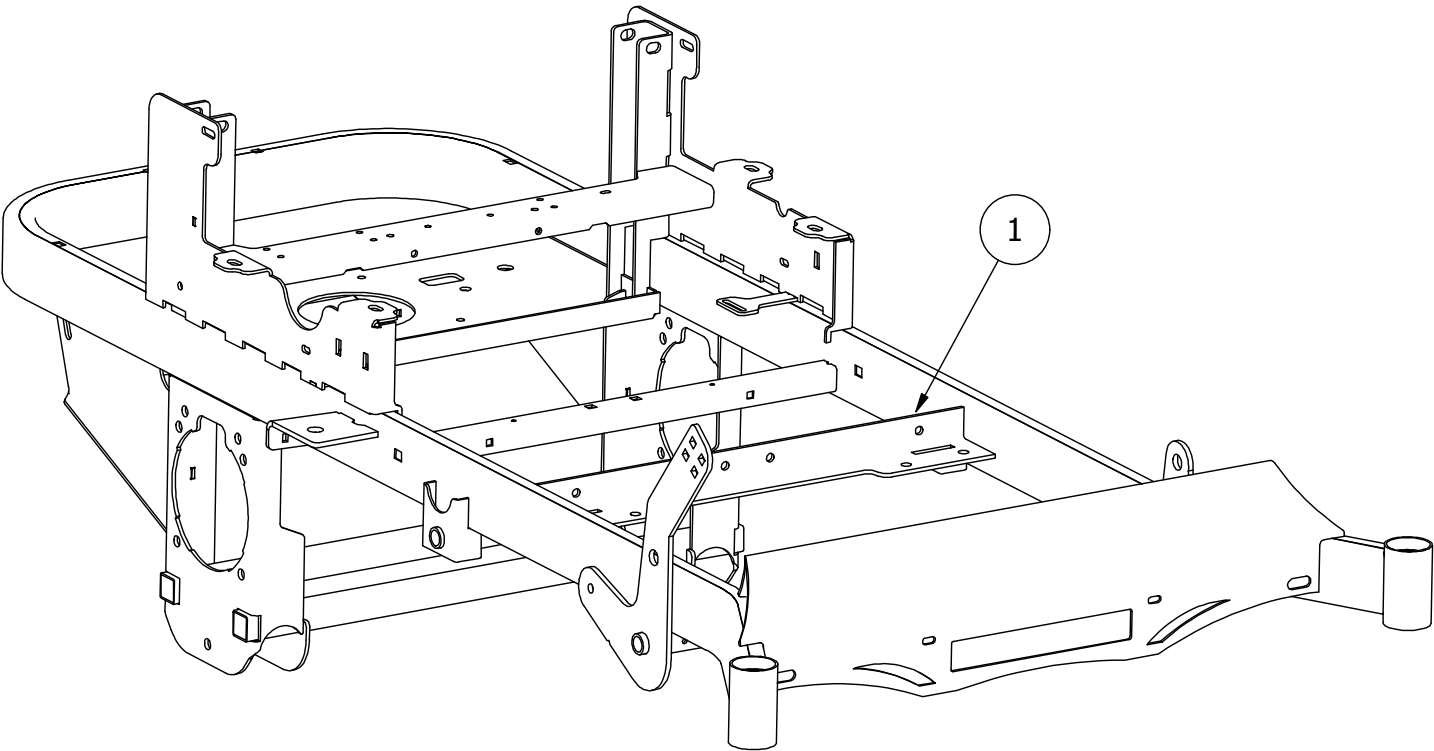
RZ HD Parts Manual

2020

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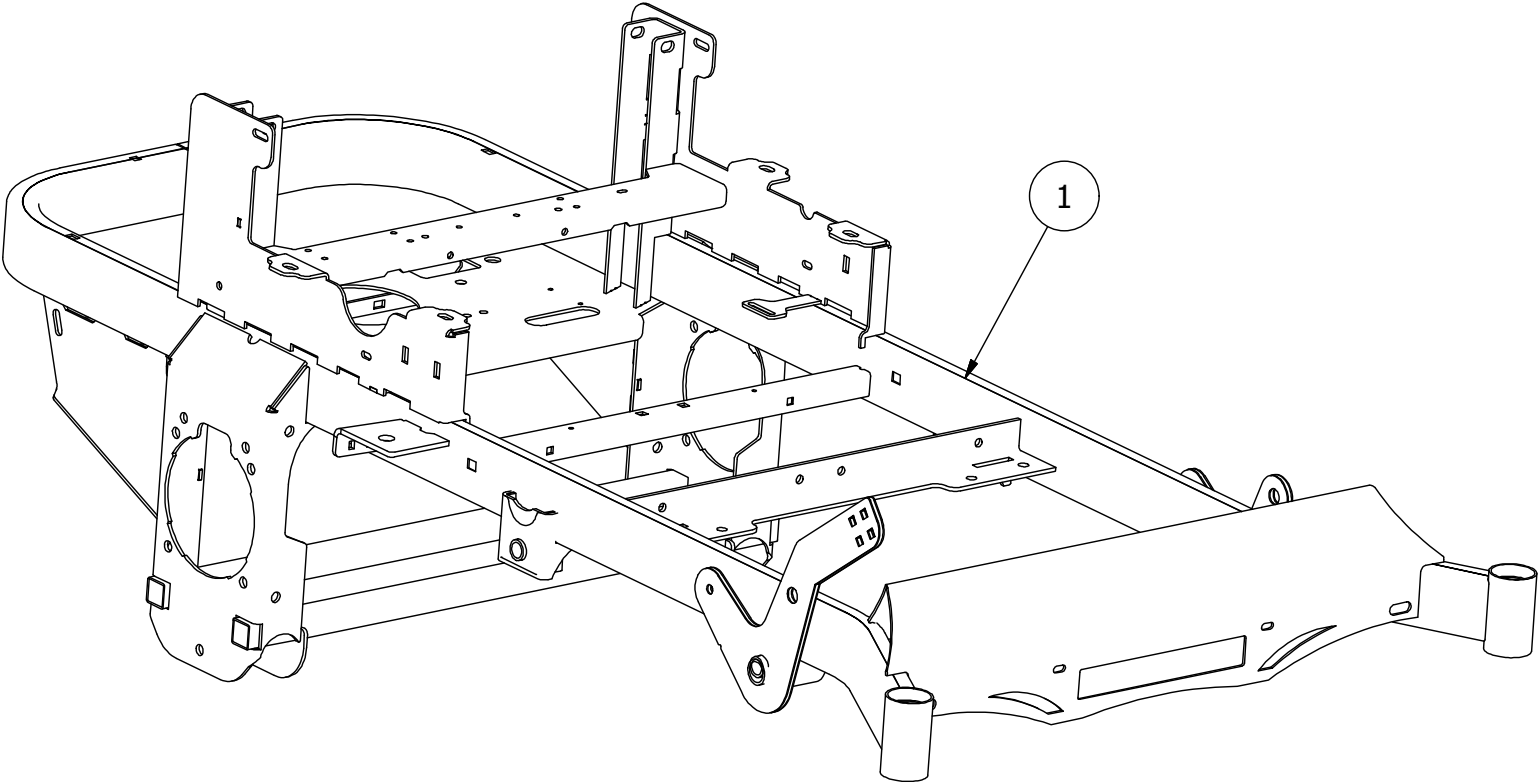
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RZ-HD Frame for 48" Deck



Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	490-0057-00	RZ HD Mower Frame for 48 deck

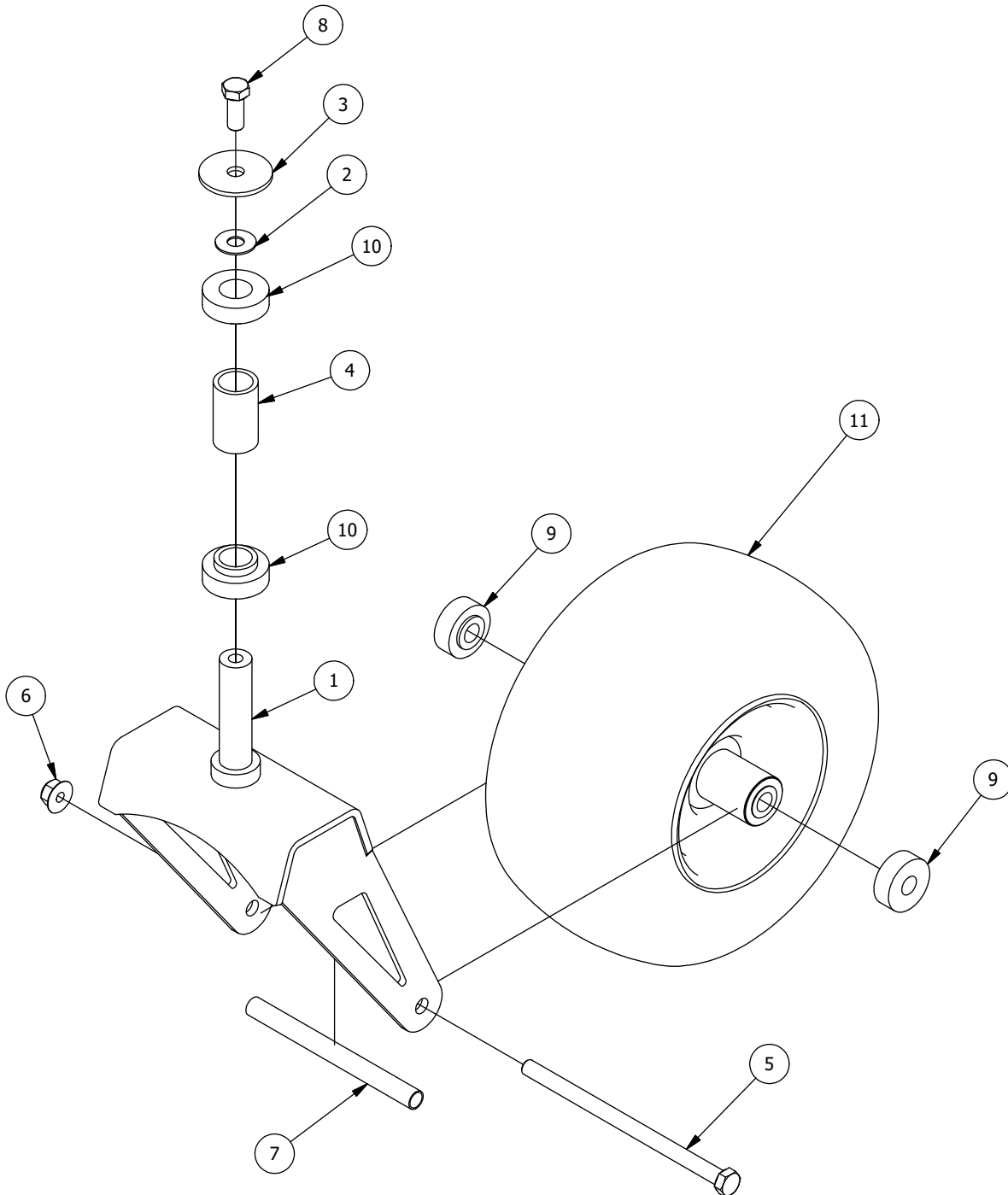
RZ-HD Frame



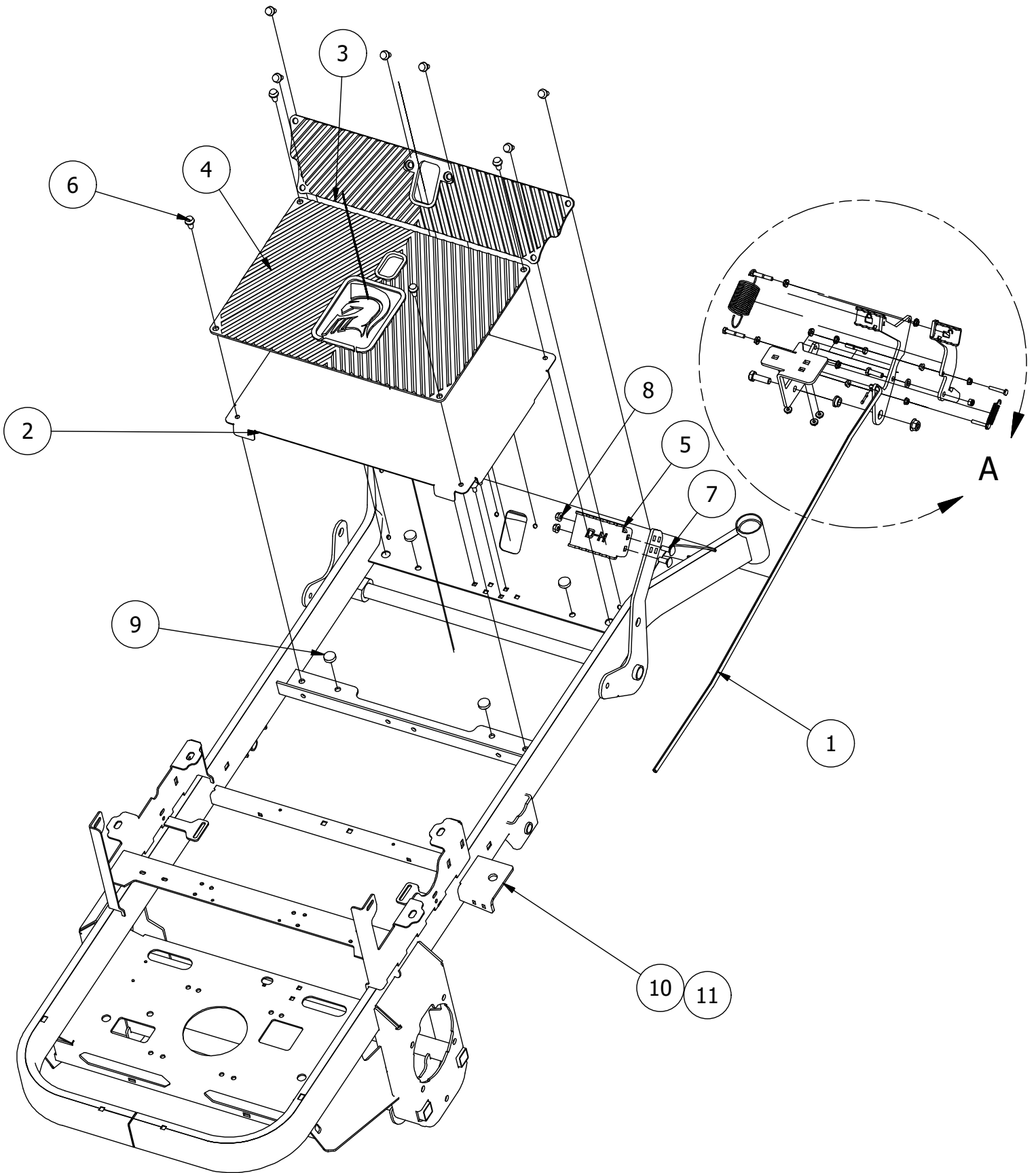
Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	490-0058-00	RZ HD Mower Frame

Front Fork Assembly

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	490-0046-00	RZ Caster Fork Assembly
2	1	419-0002-00	1/2 FENDER WASHER 1-1/4" OD ZINC
3	1	426-0006-00	Mower Caster Shaft Washer
4	1	425-0011-00	Mower Bearing Retainer Spacer
5	1	418-0003-00	1/2-13 X 8-1/2 HEX C/S GR 5 ZINC YELLOW
6	1	413-0002-00	1/2-13 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
7	1	425-0010-00	Mower Caster Fork Wheel Spacer
8	1	418-0006-00	1/2-20 X 1-1/4 HEX C/S GR 5 ZINC
9	2	410-0018-00	RZ Mower Caster Wheel Bearing
10	2	410-0006-00	Mower Caster Shaft Bearing
11	1	422-0027-00	RZ Alternate Front Caster Wheel Assembly

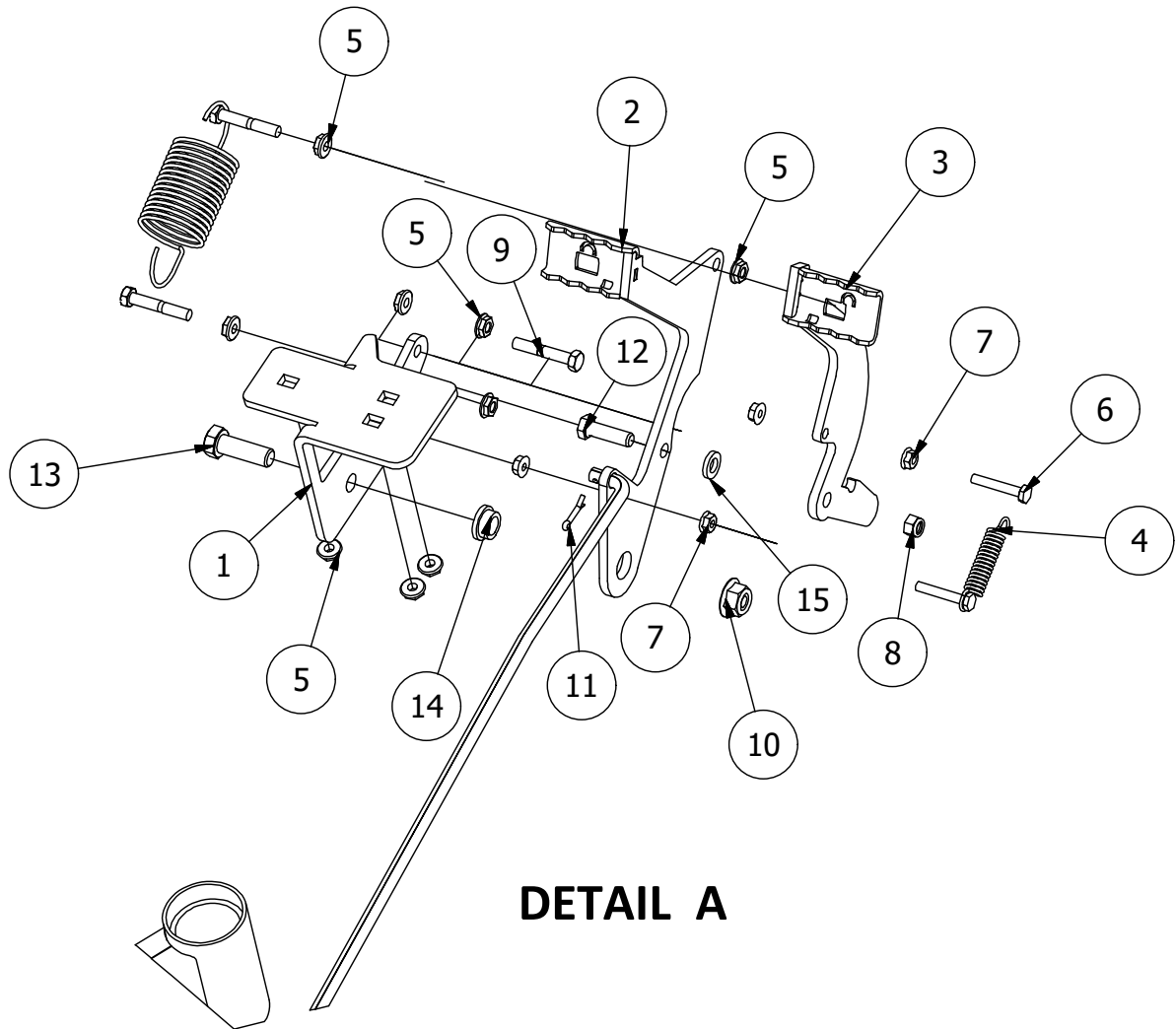


Brake and Floorboard Assembly



Floorboard Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	435-0004-00	MOWER BRAKE LINKAGE
2	1	439-0114-00	Mower Floorboard
3	1	481-0005-00	2017 Mower Rubber Foot Rest Mat Except for RZ
4	1	481-0006-00	2017 Mower Logo Floor Mat Except for RZ
5	1	439-0059-00	Mower Deck Height Foot Pedal
6	10	414-0002-00	8MM PUSH TYPE RETAINER NYLON BLACK
7	2	418-0045-00	3/8-16 X 1 CARRIAGE BOLT ZINC YELLOW GR8
8	4	413-0004-00	3/8-16 HEX FLANGE NUT W/SERR ZINC
9	4	429-0002-00	Rubber Bumper
10	1	490-0058-00	RZ-HD Mower Frame Assembly
11	1	490-0057-00	RZ-HD Mower Frame for 48" Deck

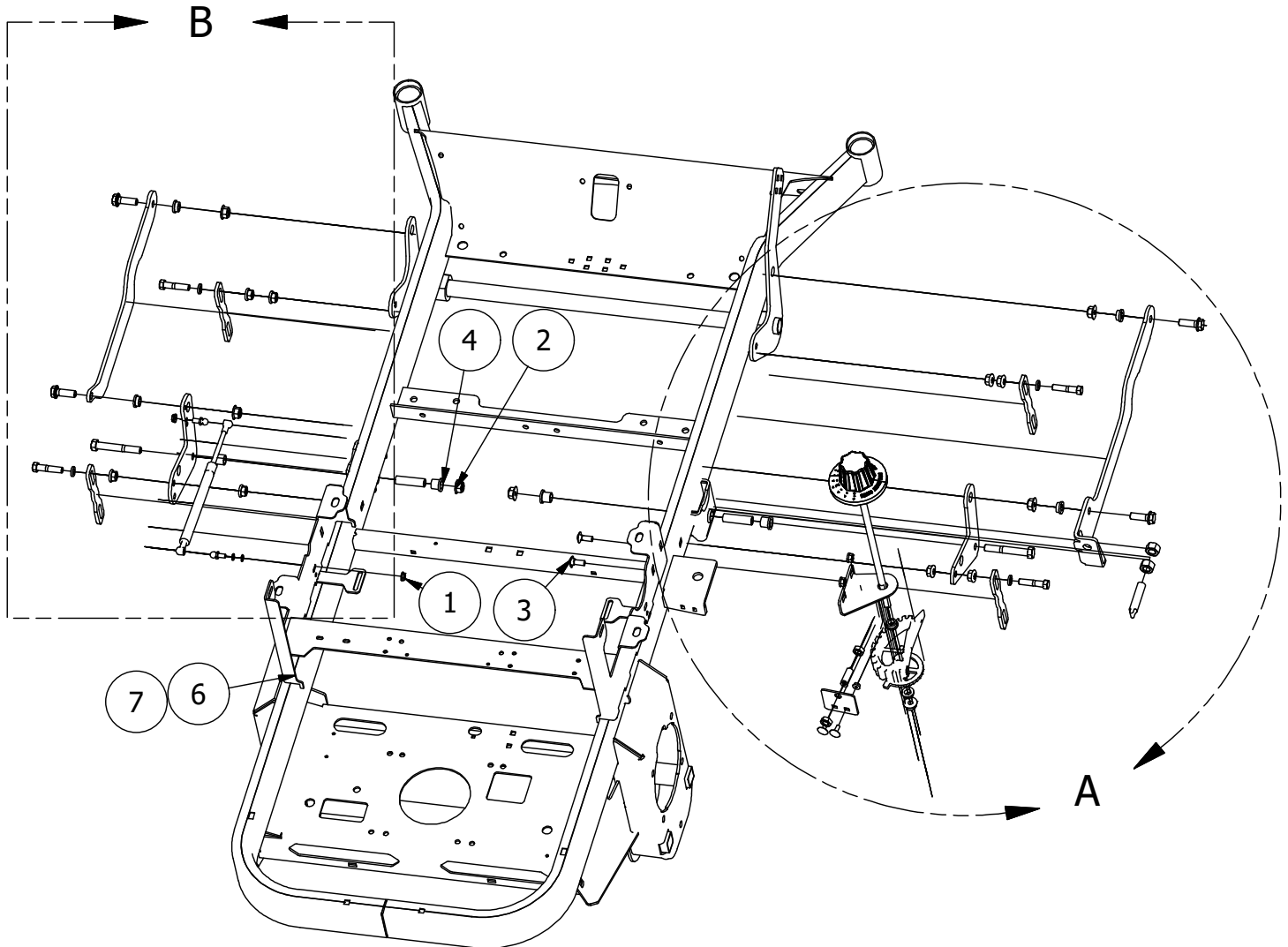
Brake Assembly



DETAIL A

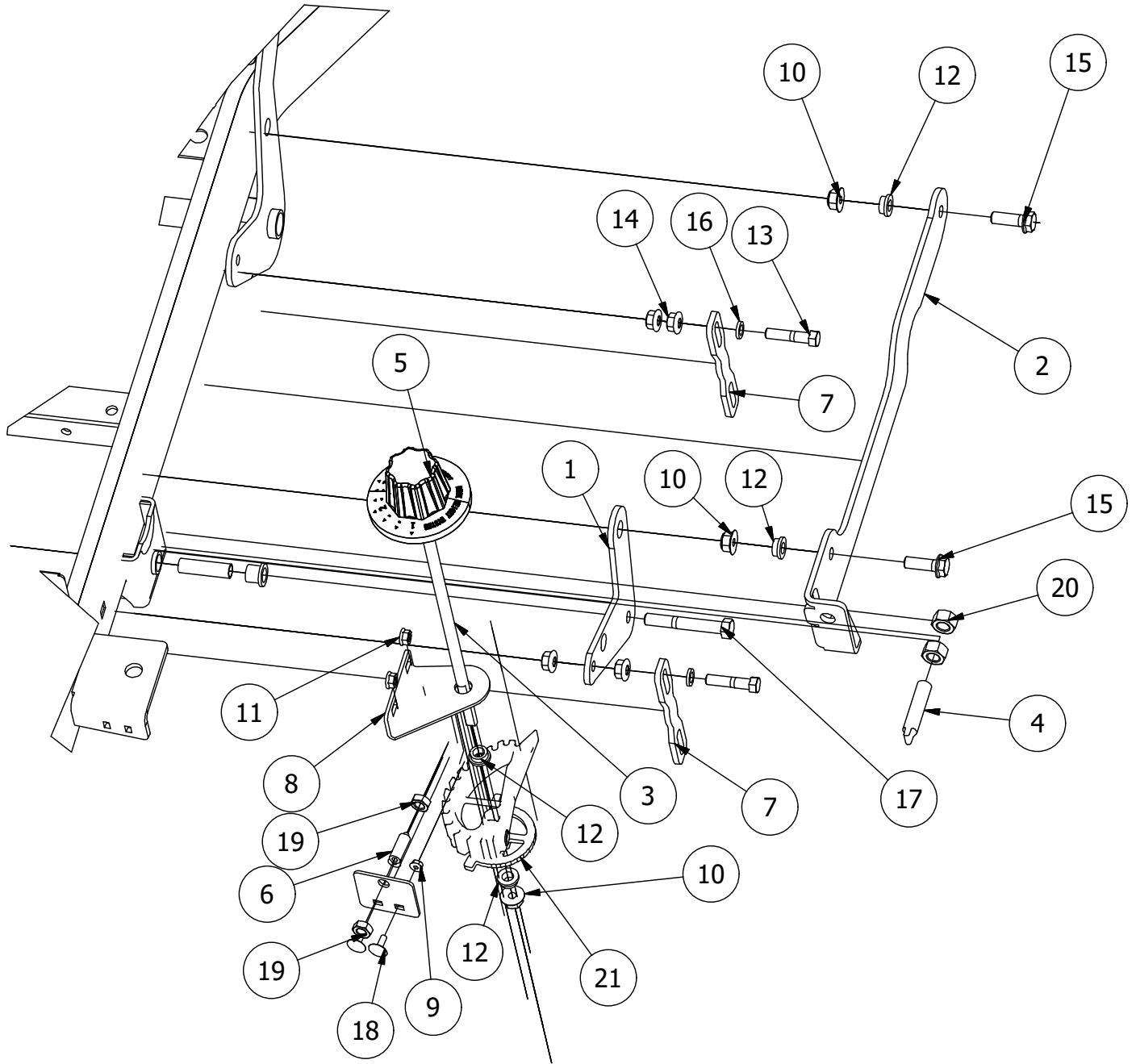
Detail A Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	439-0009-00	Mower Frame Brake Mounting Bracket
2	1	490-0016-00	Mower Brake Lock Lever Assembly
3	1	490-0017-00	Mower Brake Unlock Lever Assembly
4	1	434-0003-00	Brake Pedal Release Spring
5	13	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
6	2	418-0029-00	1/4-20 X 1-1/4 HEX C/S GR 2 ZINC
7	6	413-0023-00	1/4-20 HEX FLANGE NUT W/SERR ZINC
8	1	413-0013-00	3/8-16 NYLON INSERT FLANGE LOCKNUT ZINC
9	3	418-0027-00	5/16-18 X 1-3/4 HEX C/S GR 2 ZINC
10	8	413-0002-00	1/2-13 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
11	1	420-0001-00	1/8 X 3/4 COTTER PIN ZINC
12	1	418-0030-00	3/8-16 X 1-1/4 HEX C/S GR 2 ZINC
13	1	418-0028-00	1/2-13 X 1-1/2 HEX C/S GR 2 ZINC
14	7	410-0009-00	1/2" ID X 3/4" OD X 3/8" LENGTH FLANGE BUSHING
15	1	419-0015-00	3/8" ID X 3/4" OD X 1/8" THK BRONZE WASHER

Height Indicator Assembly



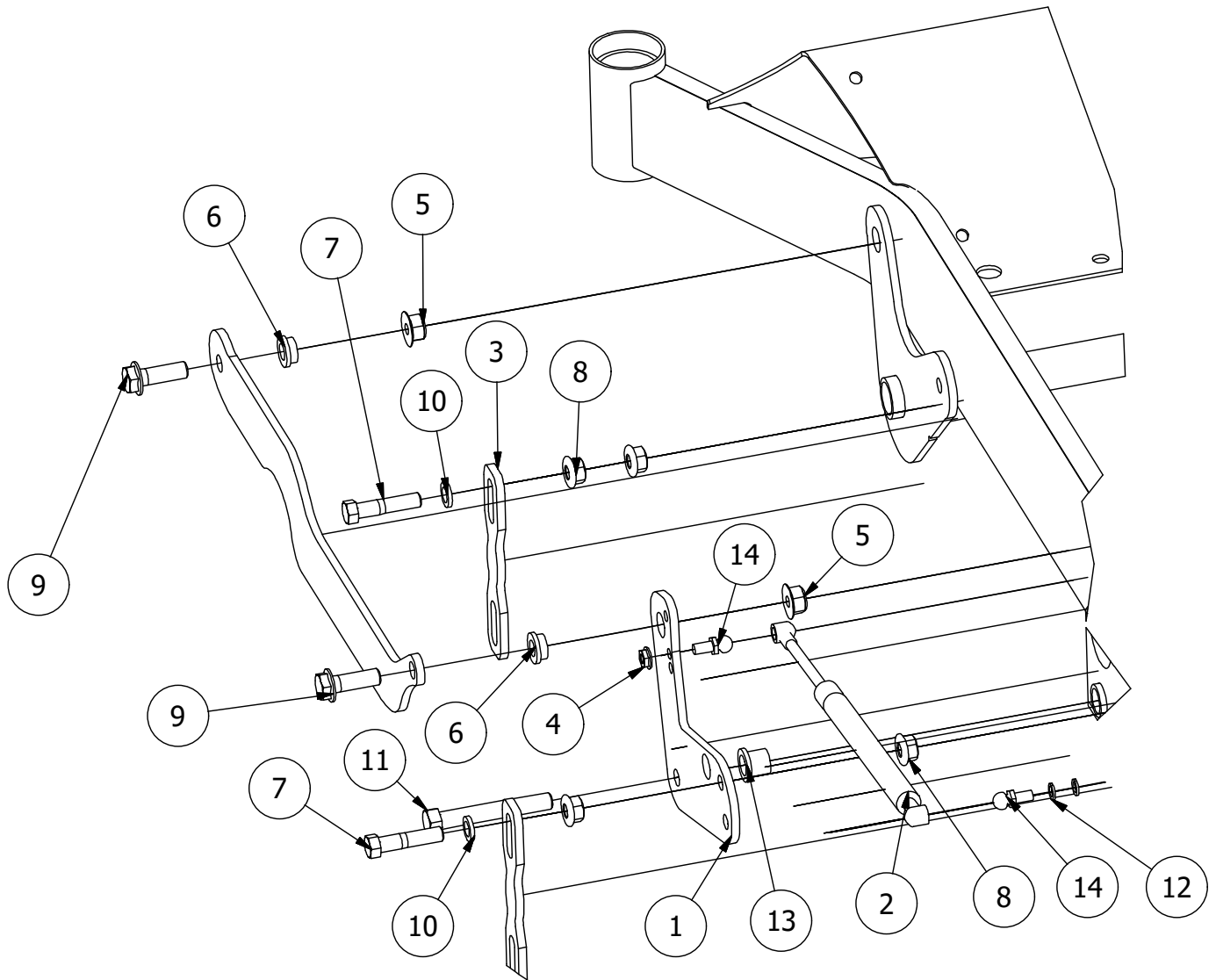
Height Indicator Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	13	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
2	8	413-0002-00	1/2-13 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
3	2	418-0053-00	3/8-16 X 1 CARRIAGE BOLT ZINC
4	4	410-0068-00	5/8" ID X 3/4" OD X 3/4" LENGTH FLANGE BUSHING
5	2	425-0004-00	Mower Drive Arm Hub & Deck Lift Arm Spacer
6	1	490-0058-00	RZ-HD Mower Frame Assembly
7	1	490-0057-00	RZ-HD Mower Frame for 48" Deck

DETAIL A



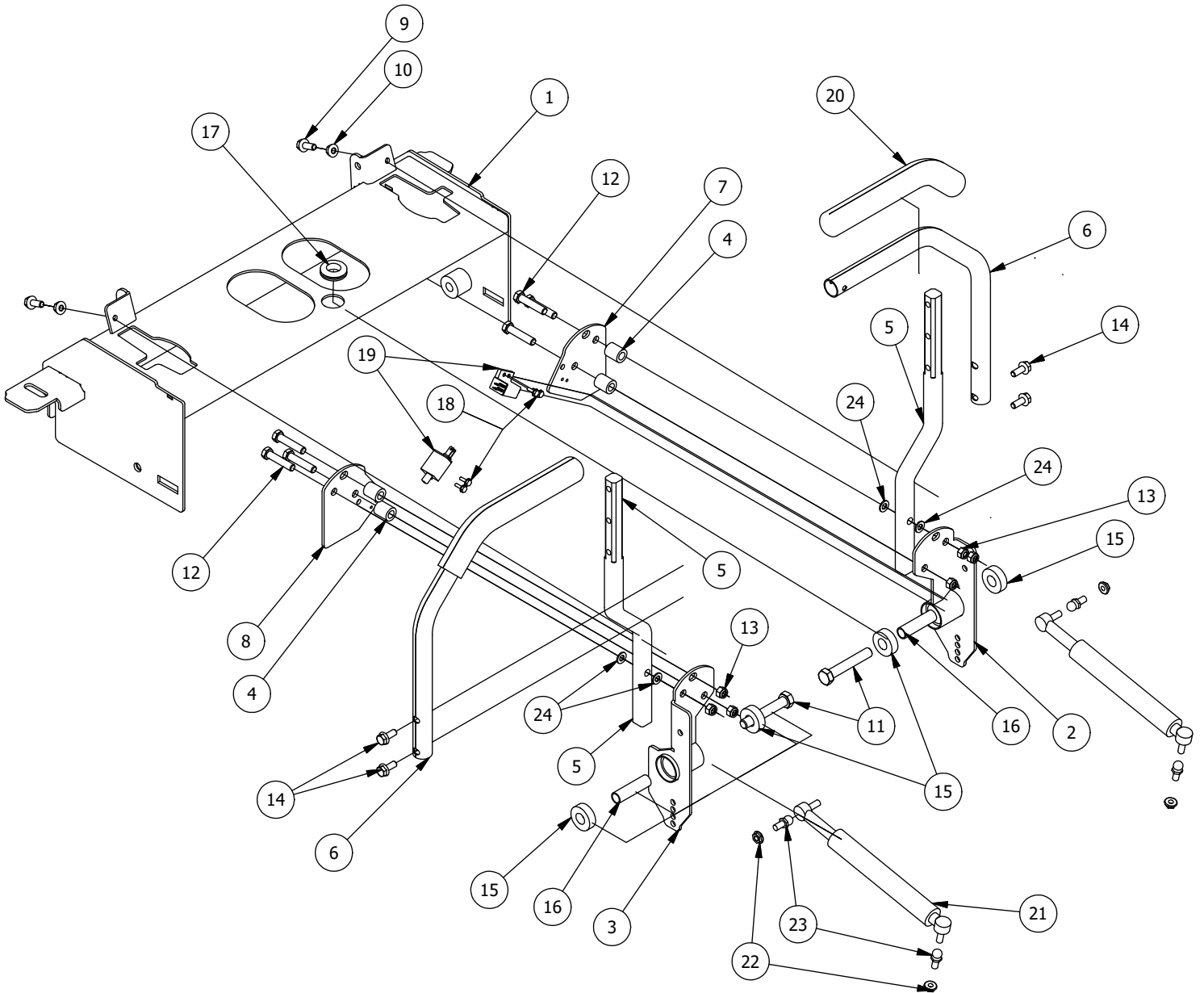
Height Indicator Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	431-0006-00	RZ Deck Height Brtk Right Side
2	1	435-0008-00	Mower Deck Height Arm Right Link
3	1	437-0003-00	Mower Deck Height Selector Shaft
4	1	444-0001-00	Mower HEIGHT SELECTOR CAM PIN
5	1	445-0002-00	Mower Deck Height Control Knob
6	1	434-0006-00	Deck Height Detent Spring Plunger
7	4	435-0013-00	Mower Deck Link
8	1	439-0074-00	Mower Deck Height Indicator Rod Bracket
9	6	413-0023-00	1/4-20 HEX FLANGE NUT W/SERR ZINC
10	8	413-0002-00	1/2-13 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
11	4	413-0004-00	3/8-16 HEX FLANGE NUT W/SERR ZINC
12	7	410-0009-00	1/2" ID X 3/4" OD X 3/8" LENGTH FLANGE BUSHING
13	4	418-0046-00	7/16-14 X 2 HEX C/S GR 5 ZINC YELLOW
14	8	413-0011-00	7/16-14 HEX FLANGE NUT W/SERR ZINC YELLOW
15	4	418-0047-00	1/2-13 X 1-1/2 HEX FLANGE BOLT ZINC YELLOW
16	4	419-0010-00	.443 ID X .750 OD X .125 THK NYLON BLACK
17	2	418-0042-00	1/2-13 X 3-1/2 HEX C/S GR 5 ZINC YELLOW
18	2	418-0052-00	1/4-20 X 3/4 CARRIAGE BOLT ZINC
19	2	413-0037-00	1/2-13 HEX JAM NUT ZINC
20	2	413-0048-00	5/8-11 HEX NUT ZINC YELLOW
21	1	490-0045-00	Mower Deck Height Cam Casting

DETAIL B



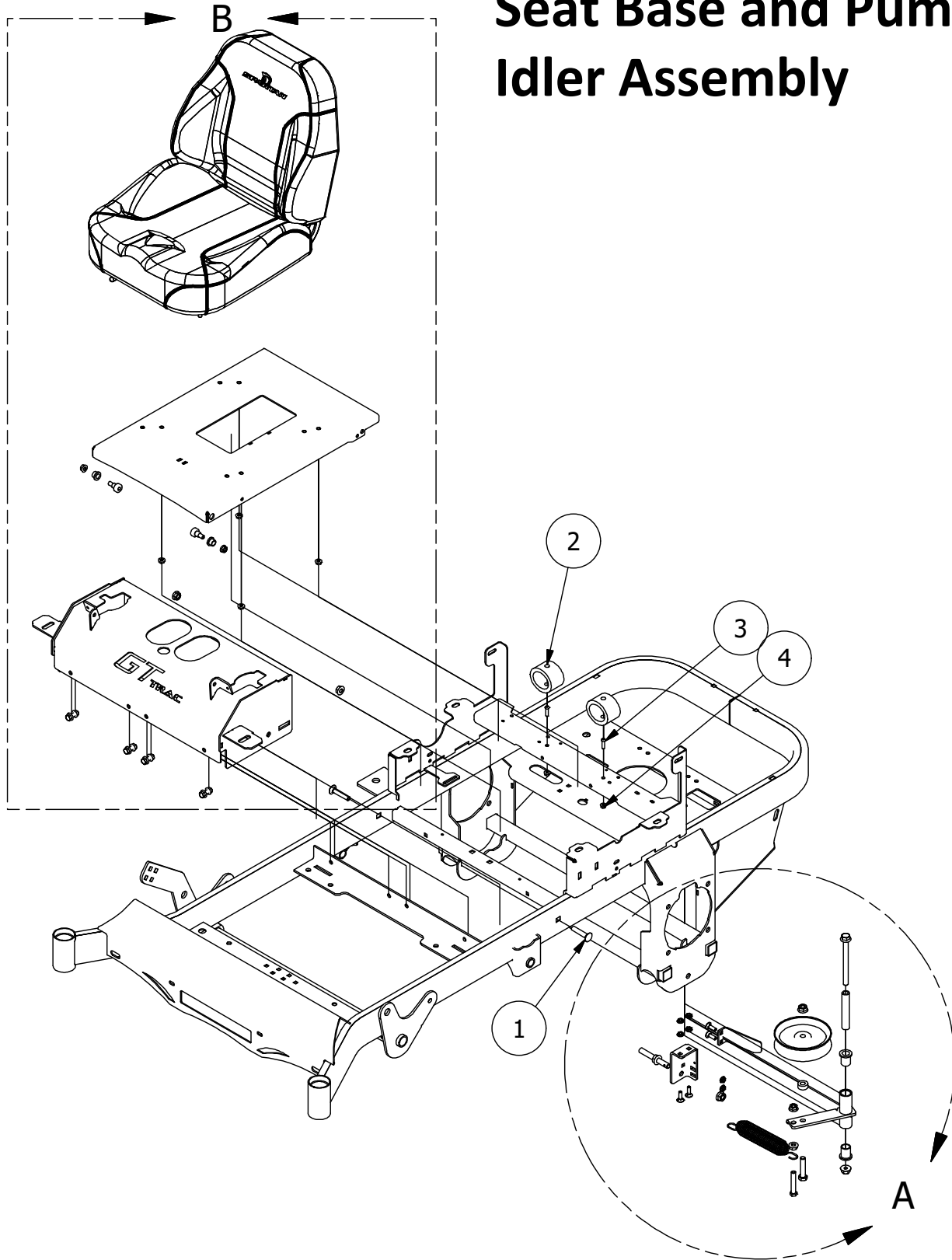
Height Indicator Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	431-0007-00	RZ Deck Height Brtk Left Actuator Side
2	1	434-0008-00	RZ Deck Assist Gas Spring
3	4	435-0013-00	Mower Deck Link
4	13	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
5	8	413-0002-00	1/2-13 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
6	7	410-0009-00	1/2" ID X 3/4" OD X 3/8" LENGTH FLANGE BUSHING
7	4	418-0046-00	7/16-14 X 2 HEX C/S GR 5 ZINC YELLOW
8	8	413-0011-00	7/16-14 HEX FLANGE NUT W/SERR ZINC YELLOW
9	4	418-0047-00	1/2-13 X 1-1/2 HEX FLANGE BOLT ZINC YELLOW
10	4	419-0010-00	.443 ID X .750 OD X .125 THK NYLON BLACK
11	2	418-0042-00	1/2-13 X 3-1/2 HEX C/S GR 5 ZINC YELLOW
12	2	419-0009-00	5/16 SPLIT LOCKWASHER ZINC
13	4	410-0008-00	5/8" ID X 3/4" OD X 3/4" LENGTH FLANGE BUSHING
14	2	487-0005-00	Control Arm Damper Ball Stud

RZ Drive Arm Assemblies



RZ Drive arm Assemblies			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	490-0023-00	Mower Seat Base Assembly
2	1	490-0013-00	Mower Right Drive Arm Bracket Assembly
3	1	490-0012-00	Mower Left Drive Arm Bracket Assembly
4	4	425-0003-00	Mower Drive Arm Spacer
5	2	431-0001-00	Height Adjustable Drive Arm
6	2	403-0020-00	Mower Drive Handle Tube
7	1	426-0003-00	Mower Right Control Arm Limit Switch Plate
8	1	426-0002-00	Mower Left Control Arm Limit Switch Plate
9	2	418-0049-00	5/16-18 X 3/4 IND HWH TRI LOB ZINC
10	6	413-0022-00	5/16-18 HEX FLANGE NUT W/SERR ZINC YELLOW
11	2	418-0050-00	1/2-13 X 3 HEX C/S GR 5 ZINC
12	6	418-0051-00	3/8-16 X 1-3/4 HEX C/S GR 2 ZINC
13	6	413-0013-00	3/8-16 NYLON INSERT FLANGE LOCKNUT ZINC
14	4	418-0048-00	5/16-18 X 3/4 HEX FLANGE BOLT GR 8 ZC YELLOW
15	4	410-0005-00	5/8" ID X 1-3/8" OD X 7/16" THK BEARING
16	2	425-0004-00	Mower Drive Arm Hub & Deck Lift Arm Spacer
17	1	419-0008-00	3/4" ID X FOR 1-3/16" HOLE FOR 11 GA RUBBER GROMMIT
18	4	418-0032-00	8-32 X 1/2 IND. HWH SLOT TYPE F TCS ZINC
19	2	486-0030-00	Safety Switch
20	2	484-0001-00	Handle Grip
21	2	487-0001-00	Control Arm Damper
22	4	413-0024-00	5/16-18 HEX SERRATED LARGE FLANGE L/NUT ZC
23	4	487-0005-00	Control Arm Damper Ball Stud
24	4	419-0016-00	5/16" ID X 5/8" OD X 1/16" THK BRONZE WASHER

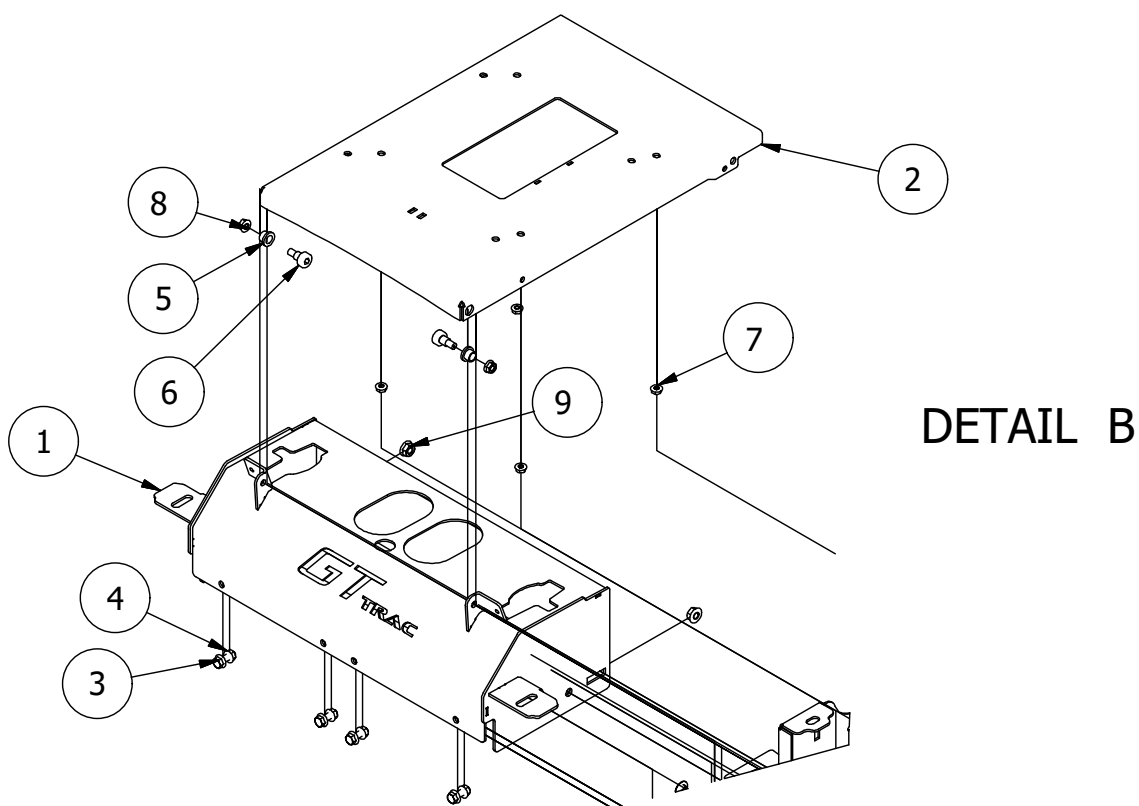
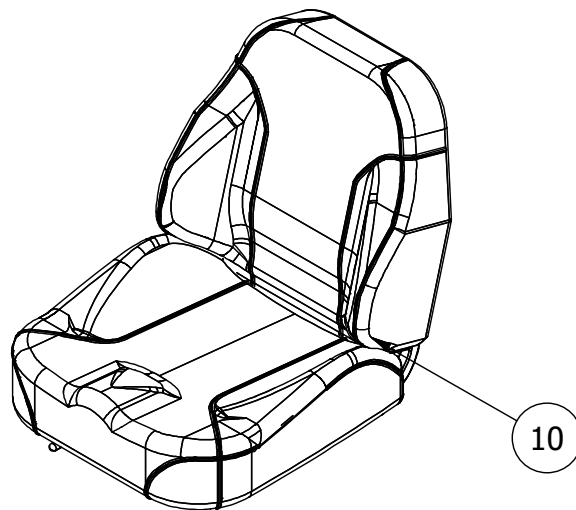
Seat Base and Pump Idler Assembly



Parts List

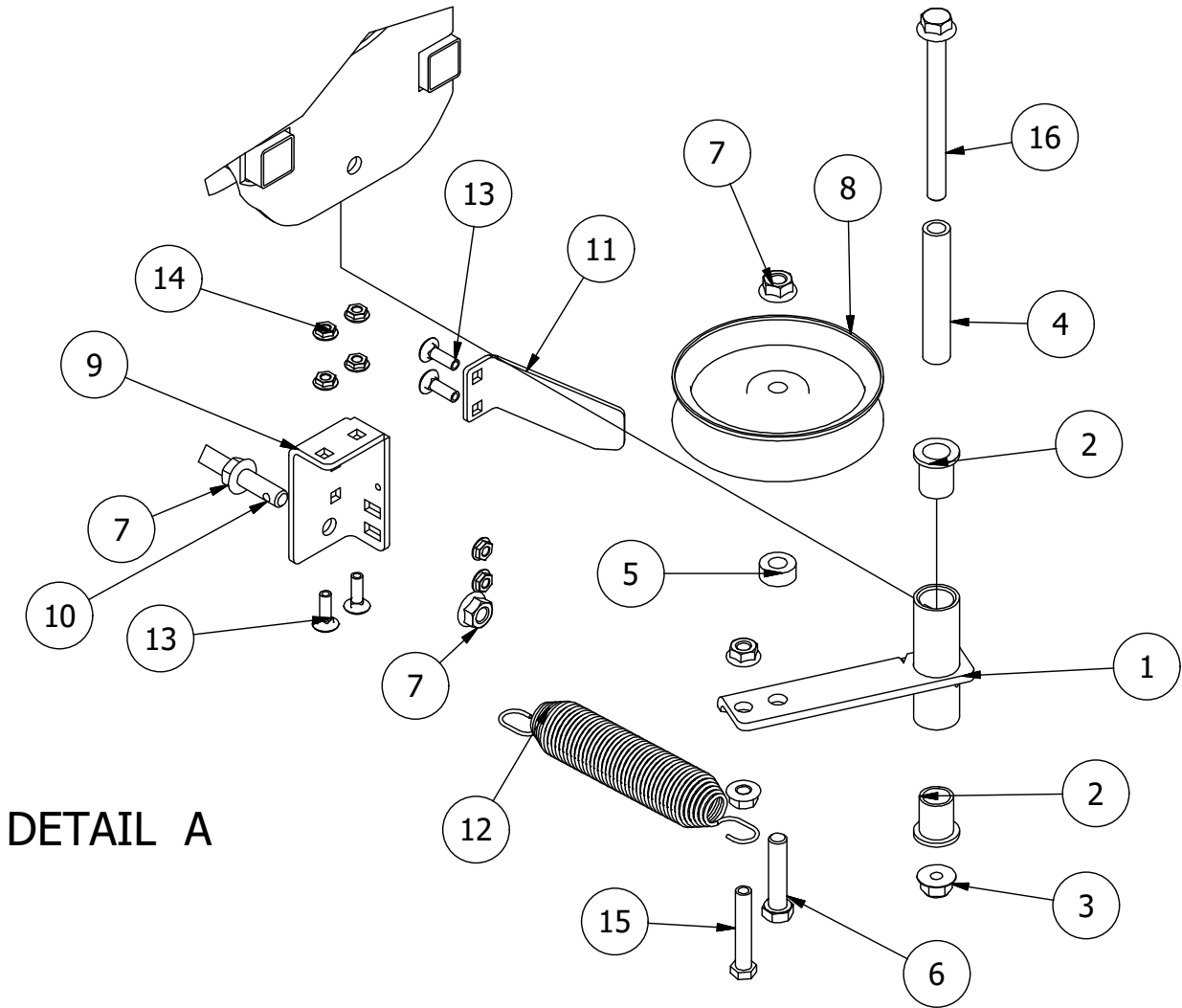
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	418-0041-00	7/16-14 X 2-1/4 CARRIAGE BOLT ZINC
2	2	487-0004-00	Seat Suspension Elastomer GBR-7
3	2	418-0039-00	1/4-20 X 1 BUTTON SOCKET C/S
4	2	413-0026-00	1/4-20 NYLON INSERT FLANGE L/NUT ZINC

Seat Base Assembly



Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	490-0023-00	Mower Seat Base Assembly
2	1	439-0113-00	RZ Mower Seat Brtk
3	4	418-0040-00	3/8-16 X 1 HEX FLANGE BOLT GR 8 ZC YELLOW
4	4	413-0004-00	3/8-16 HEX FLANGE NUT W/SERR ZINC
5	2	410-0010-00	1/2" ID X 5/8" OD X 1/2" LENGTH FLANGE BUSHING
6	2	418-0038-00	1/2 X 1/2 SOCKET SHOULDER BOLT ZC YELLOW
7	4	413-0019-00	5/16-18 NYLON INSERT FLANGE L/NUT ZINC
8	2	413-0029-00	3/8-16 NYLON INSERT FLANGE L/NUT ZC YELLOW
9	4	413-0001-00	7/16-14 HEX FLANGE NUT W/SERR ZINC
10	1	471-0014-00	RZ Seat

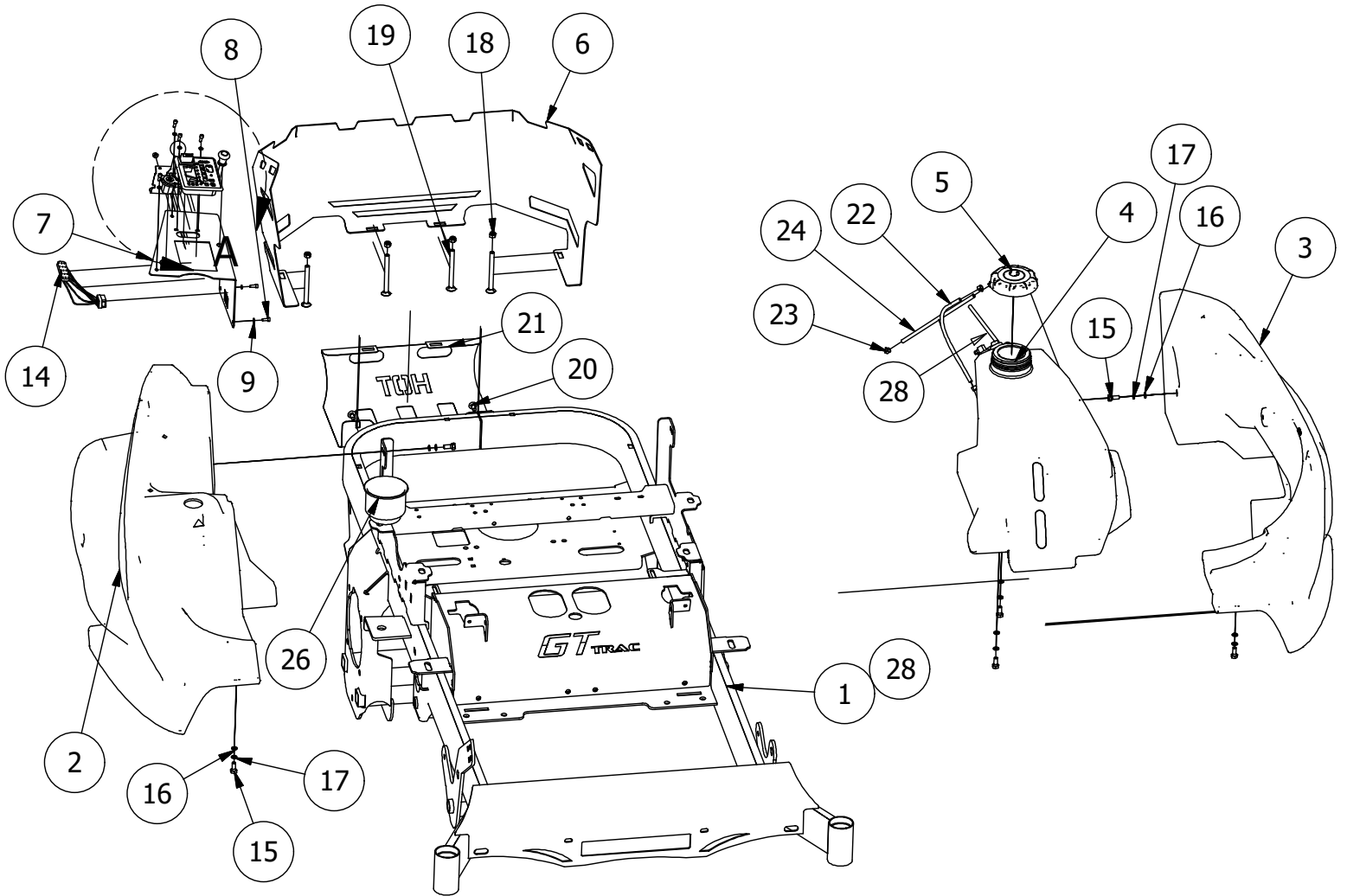
Pump Idler Assembly



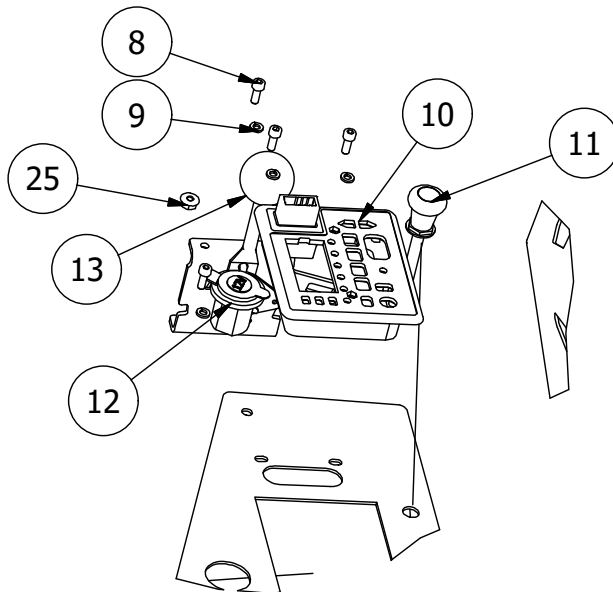
DETAIL A

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	490-0018-00	Mower Pump Idler Pulley Arm Assembly
2	2	410-0007-00	3/4" ID X 15/16" OD X 1-1/8" LENGTH FLANGE BUSHING
3	1	413-0002-00	1/2-13 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
4	1	425-0006-00	Mower Inner Idler Spacer
5	1	425-0007-00	Mower IDLER PULLEY SPACER
6	1	418-0012-00	1/2-13 X 2-1/4 HEX C/S GR 5 ZINC
7	3	413-0010-00	1/2-13 HEX FLANGE NUT W/SERR ZINC
8	1	433-0013-00	Mower 5-3/4" Idler Pulley
9	1	439-0244-00	Deck Idler Puller Tensioning Bracket
10	1	430-0001-00	Mower Pump Spring Tensioner
11	1	439-0132-00	RT/SRT Clutch Anti-rotation Brkt
12	1	434-0007-00	Deck/pump idler spring
13	4	418-0010-00	5/16-18 X 1 CARRIAGE BOLT ZINC
14	6	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
15	1	418-0013-00	7/16-14 X 2-1/2 HEX C/S GR 5 ZINC
16	1	418-0009-00	1/2-13 X 5-1/2 HEX FLANGE BOLT GR 8 ZY

Gas Tank Assembly

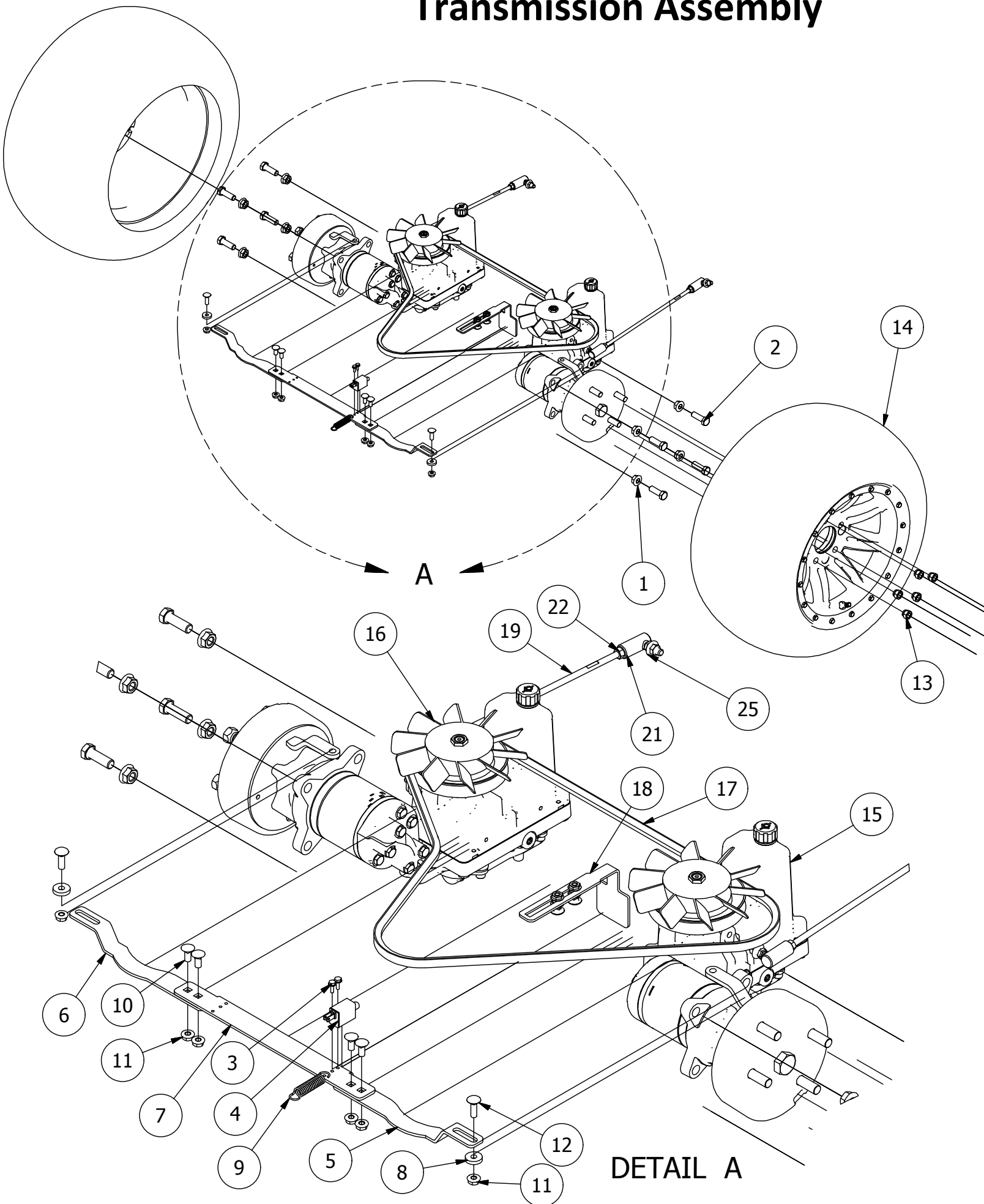


DETAIL A



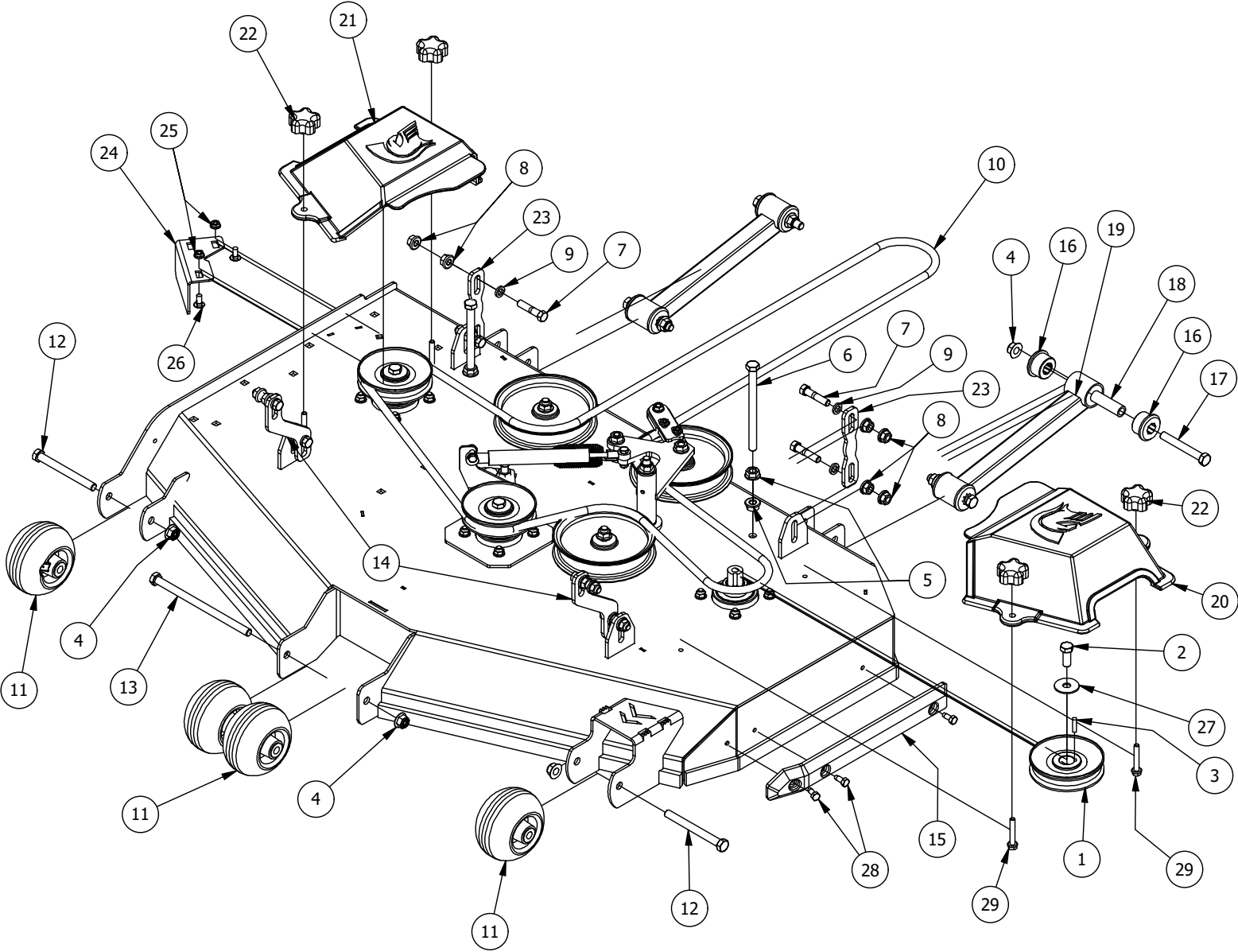
Gas Tank Assembly Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	490-0058-00	RZHD Mower Frame Assembly
2	1	467-0018-00	Spartan RZ Right Fender
3	1	467-0019-00	Spartan RZ Left Fender
4	1	467-0017-00	Spartan RZ Gas Tank Assembly
5	1	467-0008-00	Tank Fill Neck Non-Venting Cap
6	1	439-0112-00	Engine Cowling
7	1	439-0022-00	Mower Control Panel Bracket
8	6	418-0055-00	10-24 X 1/2 SOCKET C/S 18-8 SS
9	6	419-0011-00	#10 SPLIT LOCKWASHER 18-8 SS
10	1	486-0004-00	Mower Control Console, Carbureted Engine
11	1	464-0002-00	Choke Cable
12	1	677-2075-00	12 Volt Auxilliary Plug
13	1	464-0001-00	Mower Throttle Cable Assembly w / Handle
14	1	486-0011-00	Mower B&S Commercial 25hp/27hp Harness
15	8	418-0054-00	5/16-18 X 3/4 HEX C/S ZINC
16	8	419-0007-00	1/2 USS FLAT WASHER ZINC
17	8	419-0009-00	5/16 SPLIT LOCKWASHER ZINC
18	4	413-0013-00	3/8-16 NYLON INSERT FLANGE LOCKNUT ZINC
19	4	418-0018-00	3/8-16 X 4 CARRIAGE BOLT ZINC
20	2	418-0008-00	5/16-18 X 3/4 CARRIAGE BOLT ZINC
21	1	439-0115-00	RZ Mower Muffler Guard
22	1	751-1014-00	1/4 Fuel Line - Low Perm
23	4	472-0003-00	1/4 Spring Hose Clamp
24	1	451-0002-00	vapor vent line tube
25	2	413-0008-00	10-24 NYLON INSERT LOCKNUT 18-8 SS
26	1	780-2220-00	Cup Holder
27	1	490-0057-00	RZHD Mower Frame for 48" Deck
27	1	467-0011-00	Fuel Pickup Tube

Transmission Assembly



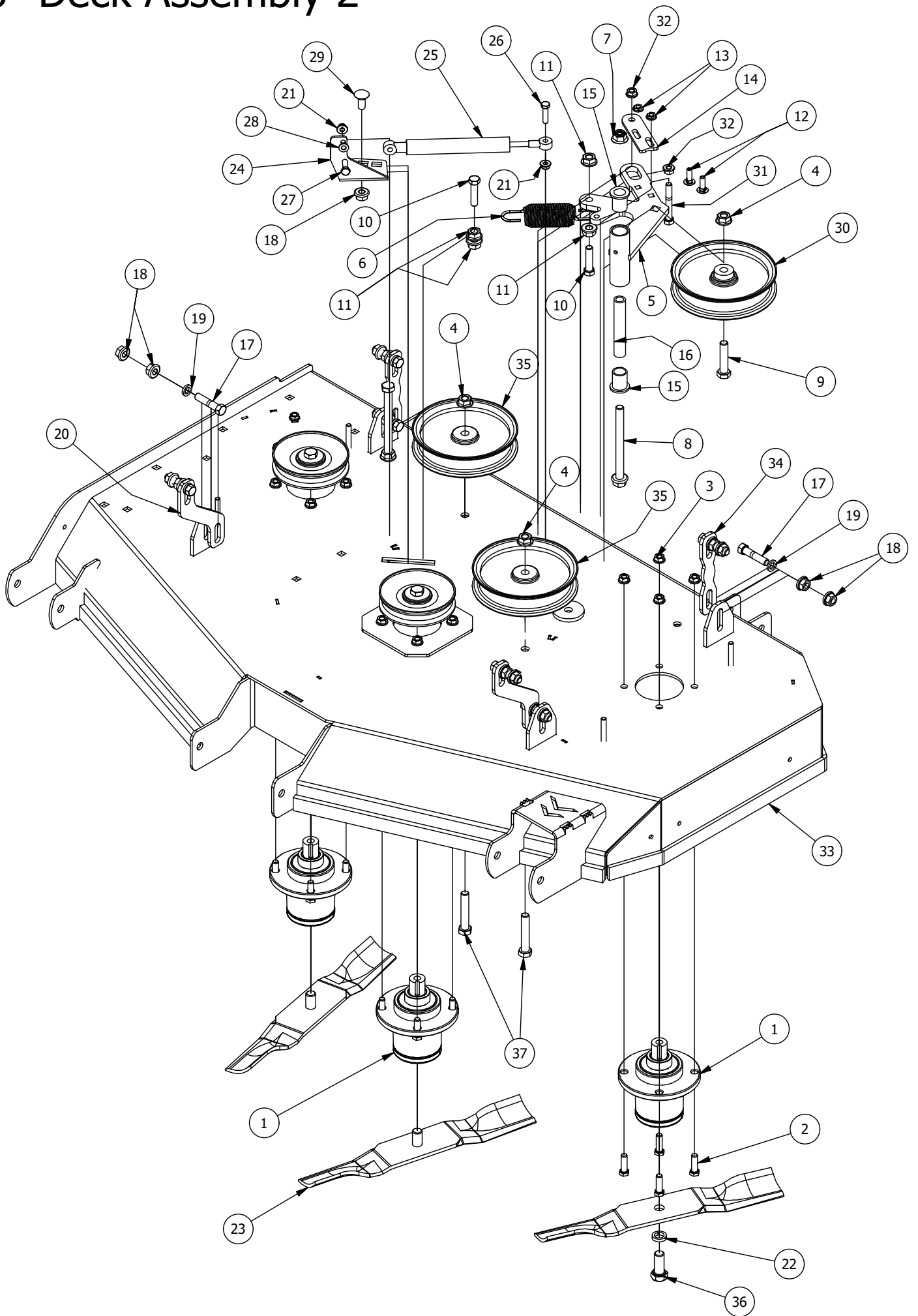
Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	8	413-0010-00	1/2-13 HEX FLANGE NUT W/SERR ZINC
2	8	418-0020-00	1/2-13 X 1-1/2 HEX C/S GR 5 ZINC
3	2	418-0032-00	8-32 X 1/2 IND. HWH SLOT TYPE F TCS ZINC
4	1	486-0030-00	Safety Switch
5	1	439-0083-00	Mower Park Brake Right Actuation Bracket
6	1	439-0082-00	Mower Park Brake Left Actuation
7	1	439-0079-00	Mower Park Brake Center Bracket
8	2	419-0006-00	.312 ID X .875 OD X .1875 THK F/W NYLON BLK
9	1	434-0003-00	Brake Pedal Release Spring
10	4	418-0008-00	5/16-18 X 3/4 CARRIAGE BOLT ZINC
11	6	413-0019-00	5/16-18 NYLON INSERT FLANGE L/NUT ZINC
12	4	418-0010-00	5/16-18 X 1 CARRIAGE BOLT ZINC
13	10	413-0015-00	1/2-20 WHEEL NUT 60 DEGREE GR 5 ZINC
14	2	422-0021-00	Mower Rear Tire/Wheel Assembly
15	1	450-0010-00	HTE10 Parker Hydrostatic Transmission Right
16	1	450-0009-00	HTE10 Parker Hydrostatic Transmission Left
17	1	461-0004-00	Mower A Pump Belt, A x 68.25" Effective Length
18	1	439-0066-00	Mower Standard Transmission Brake Interlock Bracket
19	2	435-0002-00	Transmission Drive Arm Rod Standard Transmission
20	2	410-0001-00	Control Arm Rod End, Right
21	2	410-0002-00	Control Arm Rod End, Left
22	2	413-0003-00	5/16 Hex Nut Left hand thread

48" Deck Assembly 1



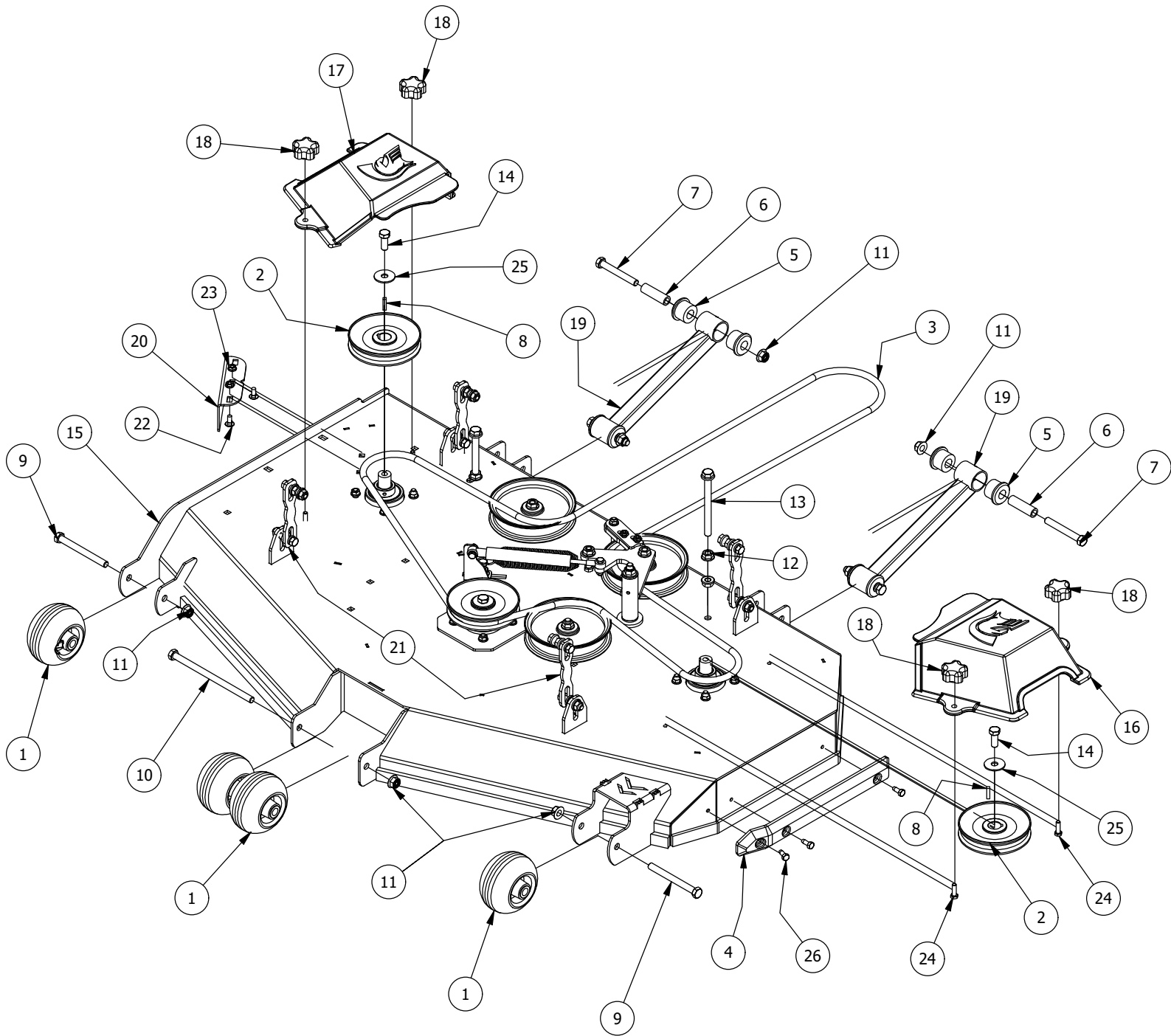
48" Deck Assembly 1			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	3	433-0017-00	48" Deck Pulley
2	3	418-0006-00	1/2-20 X 1-1/4 HEX C/S GR 5 ZINC
3	3	442-0001-00	1/4 X 1 SQUARE KEY STOCK
4	8	413-0002-00	1/2-13 NYLON INSERT FLANGE NUT ZINC YELLOW
5	8	413-0005-00	1/2-13 HEX FLANGE NUT W/SERR ZINC YELLOW
6	2	418-0044-00	1/2-13 X 6-1/2 HEX C/S GR 8 ZINC YELLOW
7	8	418-0046-00	7/16-14 X 2 HEX C/S GR 5 ZINC YELLOW
8	17	413-0011-00	7/16-14 HEX FLANGE NUT W/SERR ZINC YELLOW
9	8	419-0010-00	.443 ID X .750 OD X .125 THK NYLON BLACK
10	1	461-0009-00	48" Mower Deck Belt; HB x 144" Effective Length
11	4	422-0001-00	Anti-Scalp Wheel
12	2	418-0016-00	1/2-13 X 5 HEX C/S GR 2 ZINC YELLOW
13	1	418-0015-00	1/2-13 X 8-1/2 HEX C/S GR 2 ZINC YELLOW
14	2	435-0017-00	RZ Mower 48" Front Height Arm Connecting Link
15	1	429-0001-00	Mower Nylon Deck Guard
16	8	732-2008-00	Black A90 Suspension Bushing
17	4	418-0021-00	1/2-13 X 3-3/4 HEX C/S GR 5 ZINC
18	4	732-2001-00	Large MTV A-Arm Bushing Sleeve
19	2	490-0047-00	RZ Mower Deck Stabilizer Assembly
20	1	414-0018-00	48" & 54" Deck Left Pulley Cover
21	1	414-0019-00	48" & 54" Deck Right Pulley Cover
22	4	445-0005-00	5/16-18 5-LOBE (STAR) FEMALE SOFT TOUCH KNOB (1.90 DIA) BLK
23	2	435-0013-00	RZ Mower Deck Actuator Connecting Link
24	1	439-0397-00	2020 RZ 48 Deck wiper Brkt
25	2	413-0022-00	5/16-18 HEX FLANGE NUT W/SERR ZINC YELLOW
26	2	418-0008-00	5/16-18 X 3/4 CARRIAGE BOLT ZINC
27	3	419-0001-00	1/2" X 1-5/8 BELLEVILLE CUP WASHER ZINC YELLOW
28	3	418-0262-00	5/16-18 X 3/4 IND HWH UNSLOT (F) TCS ZC/Y
29	4	418-0253-00	5/16-18-2" IND HWH UNSLOT (TRI-LOB) TRS YELLOW ZC GR2

48" Deck Assembly 2



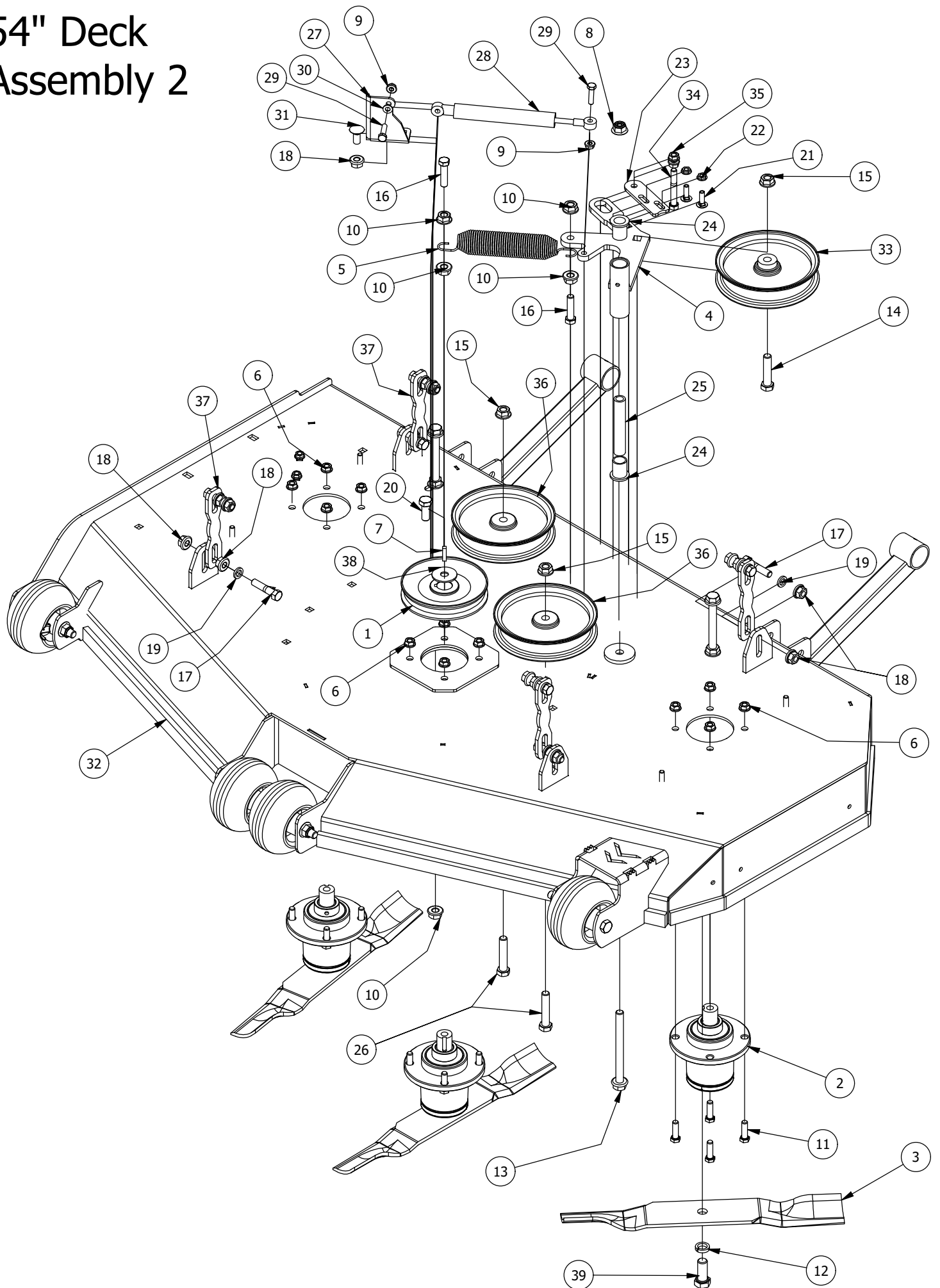
48" Deck Assembly 2			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	3	437-0006-00	RZ Mower Deck Spindle Assy
2	12	418-0005-00	3/8-16 x 1-1/4 Hex Bolt GR5
3	12	413-0004-00	3/8-16 HEX FLANGE NUT W/SERR ZINC
4	3	413-0010-00	1/2-13 HEX FLANGE NUT W/SERR ZINC
5	1	490-0019-00	Mower Deck Idler Pulley Arm Assembly
6	1	434-0007-00	2019 Mower Deck Spring
7	8	413-0002-00	1/2-13 NYLON INSERT FLANGE NUT ZINC YELLOW
8	1	418-0009-00	1/2-13 X 5-1/2 HEX FLANGE BOLT GR 8 ZY
9	1	418-0012-00	1/2-13 X 2-1/4 HEX C/S GR 5 ZINC
10	2	418-0011-00	7/16-14X 1-3/4 HEX C/S GR5 ZINC Yellow
11	8	413-0005-00	1/2-13 HEX FLANGE NUT W/SERR ZINC YELLOW
12	2	418-0010-00	5/16-18 X 1 CARRIAGE BOLT ZC/YEL
13	2	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
14	1	439-0257-00	Deck Idler Pulley Belt Retainer Brkt
15	2	410-0007-00	3/4" ID X 15/16" OD X 1-1/8" LENGTH FLANGE BUSHING
16	1	425-0006-00	Mower Inner Idler Spacer
17	8	418-0046-00	7/16-14 X 2 HEX C/S GR 5 ZINC YELLOW
18	17	413-0011-00	7/16-14 HEX FLANGE NUT W/SERR ZINC YELLOW
19	8	419-0010-00	.443 ID X .750 OD X .125 THK NYLON BLACK
20	2	435-0017-00	RZ Mower 48" Front Height Arm Connecting Link
21	2	413-0027-00	5/16-18 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
22	3	419-0004-00	5/8 SPLIT LOCKWASHER ZINC
23	3	438-0004-00	48" Mower Deck Blade
24	1	439-0344-00	48" Belt Deck Idler Damper Mounting Bracket
25	1	434-0009-00	Idler Gas Spring
26	1	418-0109-00	5/16- 18 x 1 1/4 Hex C/S (GR.8) ZC/Yel
27	1	418-0108-00	5/16 x1 Hex C/S (GR8) ZC/Yel
28	1	413-0016-00	.312 ID X .625 OD X .062 THK THRUST BEARING OIL-IMPREG BRNZ
29	1	418-0017-00	7/16-14 X 1 CARRIAGE BOLT ZINC
30	1	433-0014-00	6-3/4" Idler Pulley, 7/16" Spacer Assembly
31	1	618-2078-00	3/8-16 x 2-3/4 Hex C/S GR2 Zinc
32	2	413-0020-00	3/8-16 HEX FLANGE NUT W/SERR ZINC YELLOW
33	1	490-0065-00	2020 48" RZ Deck Assembly
34	2	435-0013-00	RZ Mower Deck Actuator Connecting Link
35	2	433-0015-00	6-3/4" Idler Pulley, 15/16" Spacer Assembly
36	3	418-0078-00	5/8-18 X 1-1/2 HEX C/S (GR.8) ZC/YEL
37	2	418-0246-00	1/2-13 x 2-3/4 Hex Flange Bolt (GR.8) ZC/YEL

54" Deck Assembly 1



54" Deck Assembly 1			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	422-0001-00	Anti-Scalp Wheel
2	3	433-0004-00	Deck Pulley 54"
3	1	461-0001-00	54" Mower Deck Belt, HB x 153.5" Effective Length
4	1	429-0001-00	Mower Nylon Deck Guard
5	8	732-2008-00	Black A90 Suspension Bushing
6	4	732-2001-00	Large MTV A-Arm Bushing Sleeve
7	4	418-0021-00	1/2-13 X 3-3/4 HEX C/S GR 5 ZINC
8	3	442-0001-00	1/4 X 1 SQUARE KEY STOCK
9	2	418-0016-00	1/2-13 X 5 HEX C/S GR 2 ZINC YELLOW
10	1	418-0015-00	1/2-13 X 8-1/2 HEX C/S GR 2 ZINC YELLOW
11	8	413-0002-00	1/2-13 NYLON INSERT FLANGE NUT ZINC YELLOW
12	8	413-0005-00	1/2-13 HEX FLANGE NUT W/SERR ZINC YELLOW
13	3	418-0009-00	1/2-13 X 5-1/2 HEX FLANGE BOLT GR 8 ZY
14	3	418-0006-00	1/2-20 X 1-1/4 HEX C/S GR 5 ZINC
15	1	490-0064-03	2020 54" RZ Deck Assembly
16	1	414-0018-00	48" & 54" Deck Left Pulley Cover
17	1	414-0019-00	48" & 54" Deck Right Pulley Cover
18	4	445-0005-00	5/16-18 5-LOBE (STAR) FEMALE SOFT TOUCH KNOB (1.90 DIA) BLK
19	2	490-0047-03	2019 all RZ Deck Stabilizer assembly
20	1	439-0399-03	2020 RT&SRT/RZ 54 Deck wiper Brkt
21	4	435-0013-03	RZ Mower Deck Actuator Connecting Link
22	2	418-0008-00	5/16-18 X 3/4 CARRIAGE BOLT ZINC
23	2	413-0022-00	5/16-18 HEX FLANGE NUT W/SERR ZINC YELLOW
24	4	418-0108-00	5/16 x1 Hex C/S (GR8) ZC/Yel
25	3	419-0001-00	1/2" X 1-5/8 BELLEVILLE CUP WASHER ZINC YELLOW
26	3	418-0262-00	5/16-18 X 3/4 IND HWH UNSLOT (F) TCS ZC/Y

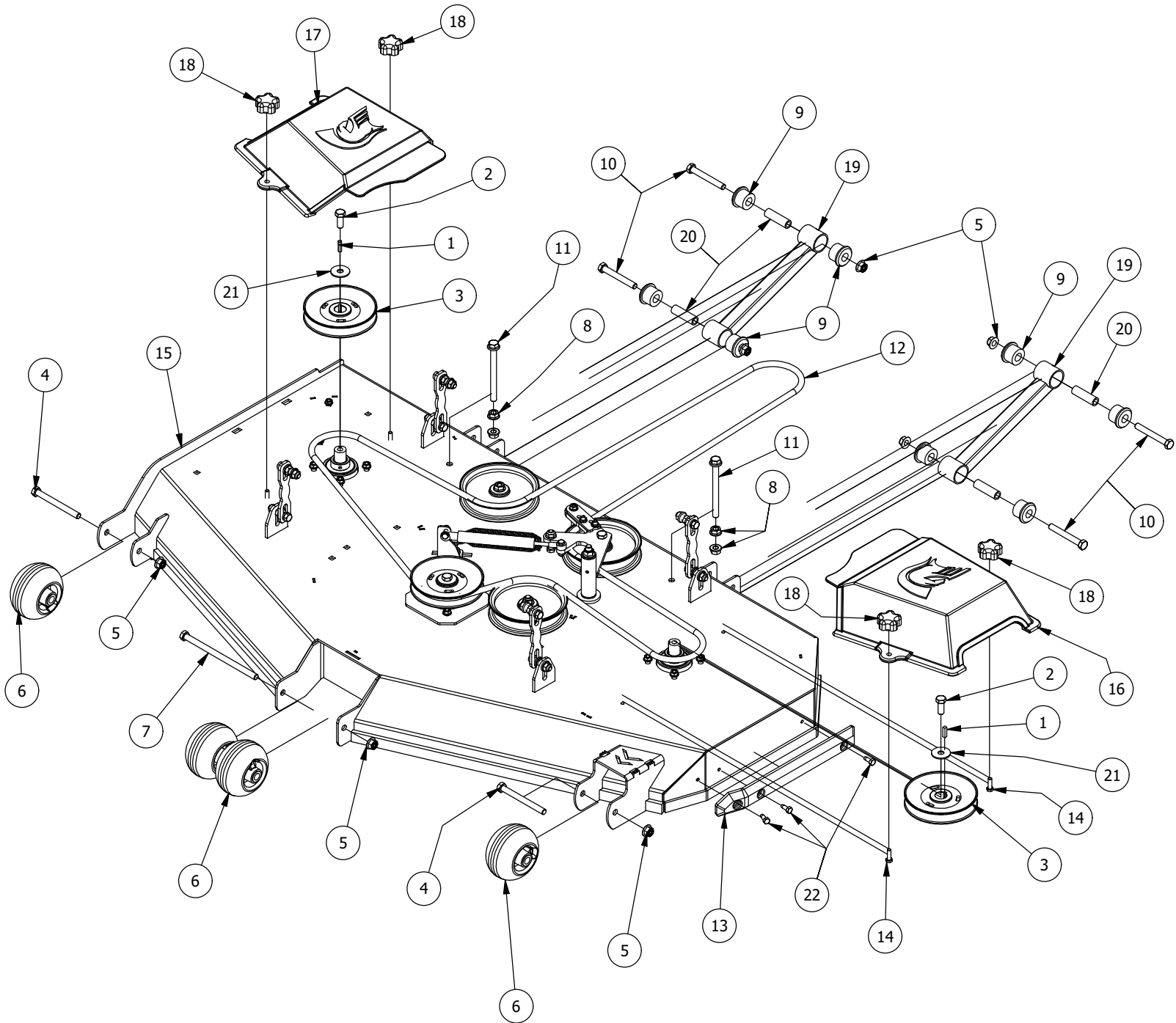
54" Deck Assembly 2



54" Deck Assembly 2

ITEM	QTY	PART NUMBER	DESCRIPTION
1	3	433-0004-00	Deck Pulley 54"
2	3	437-0006-00	RZ Mower Deck Spindle Assy
3	3	438-0001-00	54" Mower Deck Blade
4	1	490-0019-03	Mower Deck Idler Pulley Arm Assembly
5	1	434-0007-00	2019 Mower Deck Spring
6	12	413-0004-00	3/8-16 HEX FLANGE NUT W/SERR ZINC
7	3	442-0001-00	1/4 X 1 SQUARE KEY STOCK
8	8	413-0002-00	1/2-13 NYLON INSERT FLANGE NUT ZINC YELLOW
9	2	413-0027-00	5/16-18 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
10	8	413-0005-00	1/2-13 HEX FLANGE NUT W/SERR ZINC YELLOW
11	12	418-0005-00	3/8-16 x 1-1/4 Hex Bolt GR5
12	3	419-0004-00	5/8 SPLIT LOCKWASHER ZINC
13	3	418-0009-00	1/2-13 X 5-1/2 HEX FLANGE BOLT GR 8 ZY
14	1	418-0012-00	1/2-13 X 2-1/4 HEX C/S GR 5 ZINC
15	3	413-0010-00	1/2-13 HEX FLANGE NUT W/SERR ZINC
16	2	418-0011-00	7/16-14X 1-3/4 HEX C/S GR5 ZINC Yellow
17	8	418-0046-00	7/16-14 X 2 HEX C/S GR 5 ZINC YELLOW
18	17	413-0011-00	7/16-14 HEX FLANGE NUT W/SERR ZINC YELLOW
19	8	419-0010-00	.443 ID X .750 OD X .125 THK NYLON BLACK
20	3	418-0006-00	1/2-20 X 1-1/4 HEX C/S GR 5 ZINC
21	2	418-0010-00	5/16-18 X 1 CARRIAGE BOLT ZC/YEL
22	2	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
23	1	439-0257-03	Deck Idler Pulley Belt Retainer Brkt
24	2	410-0007-00	3/4" ID X 15/16" OD X 1-1/8" LENGTH FLANGE BUSHING
25	1	425-0006-00	Mower Inner Idler Spacer
26	2	418-0014-00	1/2-13 X 2-1/2 HEX FLANGE BOLT GR 8 ZC YELLOW
27	1	439-0335-03	Deck Belt Idler Damper Mounting Bracket
28	1	434-0009-00	Idler Gas Spring
29	2	418-0109-00	5/16- 18 x 1 1/4 Hex C/S (GR.8) ZC/Yel
30	1	413-0016-00	.312 ID X .625 OD X .062 THK THRUST BEARING OIL-IMPREG BRNZ
31	1	418-0017-00	7/16-14 X 1 CARRIAGE BOLT ZINC
32	1	490-0064-03	2020 54" RZ Deck Assembly
33	1	433-0014-00	6-3/4" Idler Pulley, 7/16" Spacer Assembly
34	1	618-2078-00	3/8-16 x 2-3/4 Hex C/S GR2 Zinc
35	2	413-0020-00	3/8-16 HEX FLANGE NUT W/SERR ZINC YELLOW
36	2	433-0015-00	6-3/4" Idler Pulley, 15/16" Spacer Assembly
37	4	435-0013-03	RZ Mower Deck Actuator Connecting Link
38	3	419-0001-00	1/2" X 1-5/8 BELLEVILLE CUP WASHER ZINC YELLOW
39	3	418-0078-00	5/8-11 X 1-1/2 HEX C/S GR 8 ZC YELLOW

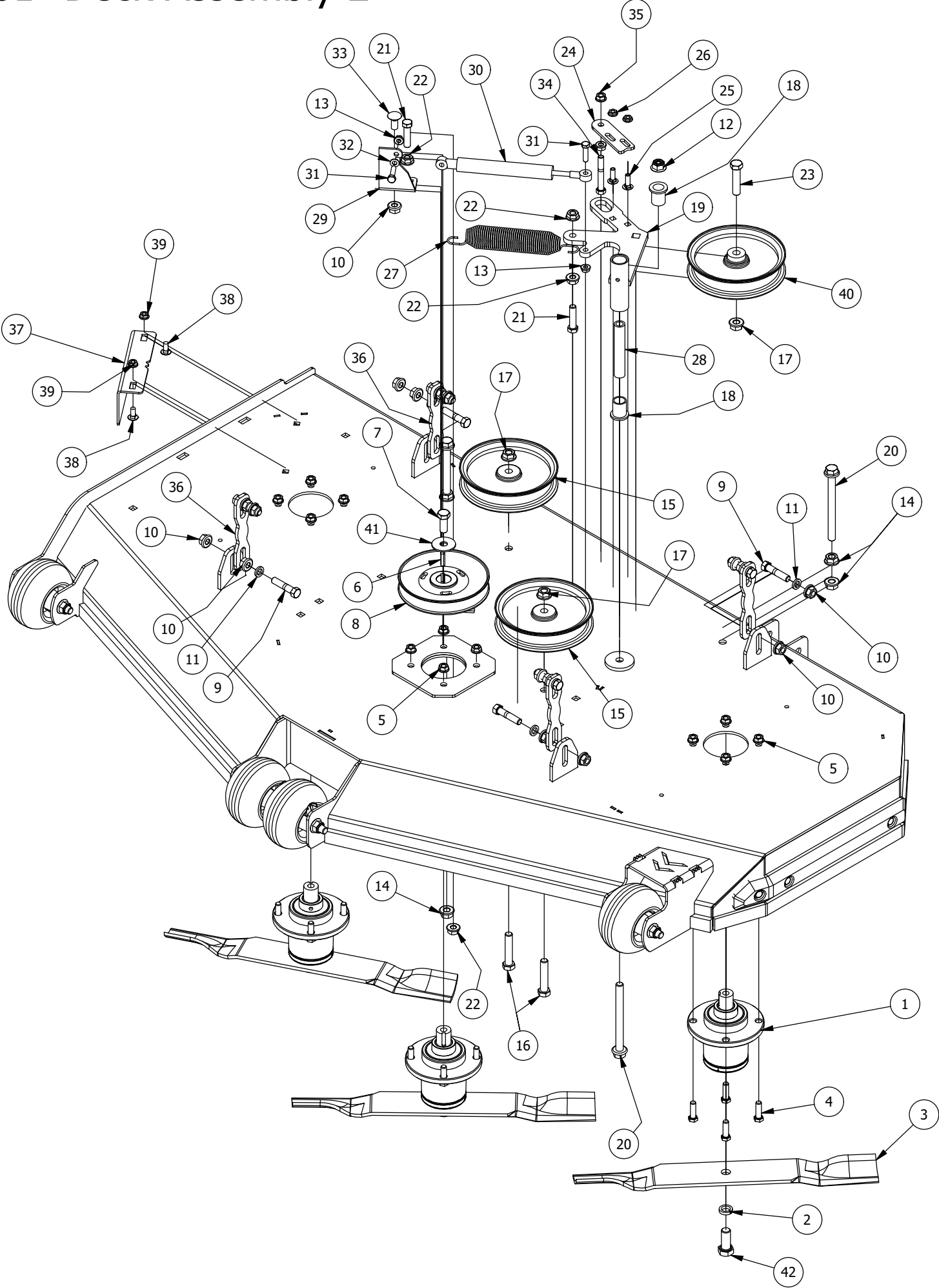
61" Deck Assembly 1



61 Deck Assembly 1

ITEM	QTY	PART NUMBER	DESCRIPTION
1	3	442-0001-00	1/4 X 1 SQUARE KEY STOCK
2	3	418-0006-00	1/2-20 X 1-1/4 HEX C/S GR 5 ZINC
3	3	433-0003-00	Deck Pulley 61"
4	2	418-0016-00	1/2-13 X 5 HEX C/S GR 2 ZINC YELLOW
5	8	413-0002-00	1/2-13 NYLON INSERT FLANGE NUT ZINC YELLOW
6	4	422-0001-00	Anti-Scalp Wheel
7	1	418-0015-00	1/2-13 X 8-1/2 HEX C/S GR 2 ZINC YELLOW
8	4	413-0005-00	1/2-13 HEX FLANGE NUT W/SERR ZINC YELLOW
9	8	732-2008-00	Black A90 Suspension Bushing
10	4	418-0021-00	1/2-13 X 3-3/4 HEX C/S GR 5 ZINC
11	3	418-0009-00	1/2-13 X 5-1/2 HEX FLANGE BOLT GR 8 ZY
12	1	461-0002-00	61" Mower Deck Belt, HB x 167.9" Effective Length
13	1	429-0001-00	Mower Nylon Deck Guard
14	4	418-0108-00	5/16 x1 Hex C/S (GR8) ZC/Yel
15	1	490-0062-03	2020 61" RZ Deck Assembly
16	1	414-0021-00	Left Pulley Cover 61" RZ/RT/SRT, 72" RT/SRT
17	1	414-0020-00	Right Pulley Cover 61" RZ/RT/SRT, 72" RT/SRT
18	4	445-0005-00	5/16-18 5-LOBE (STAR) FEMALE SOFT TOUCH KNOB (1.90 DIA) BLK
19	2	490-0047-03	2019 all RZ Deck Stabilizer assembly
20	4	732-2001-00	Large MTV A-Arm Bushing Sleeve
21	3	419-0001-00	1/2" X 1-5/8 BELLEVILLE CUP WASHER ZINC YELLOW
22	3	418-0262-00	5/16-18 X 3/4 IND HWH UNSLOT (F) TCS ZC/Y

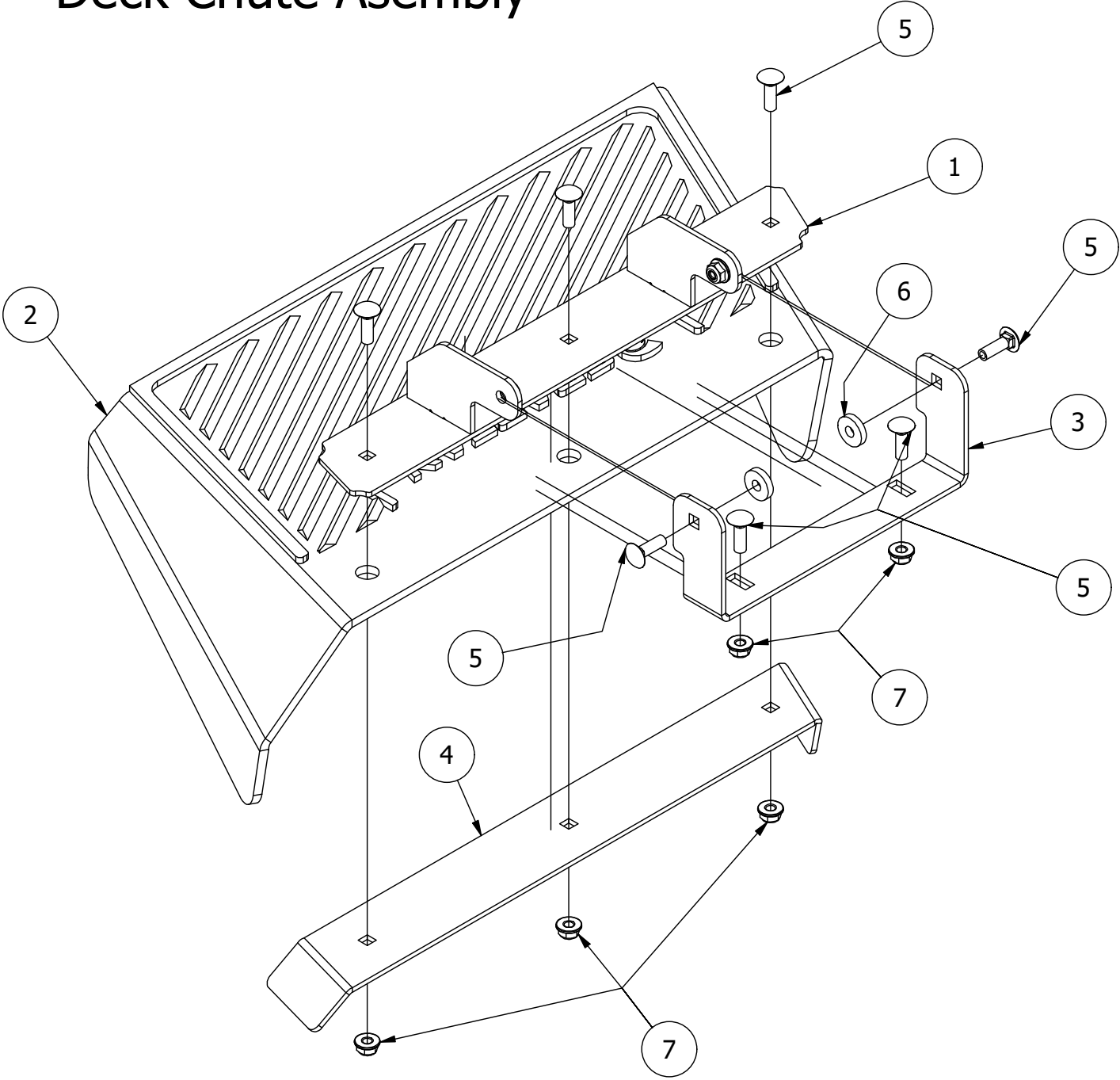
61" Deck Assembly 2



RZ 61 Deck Assembly 2

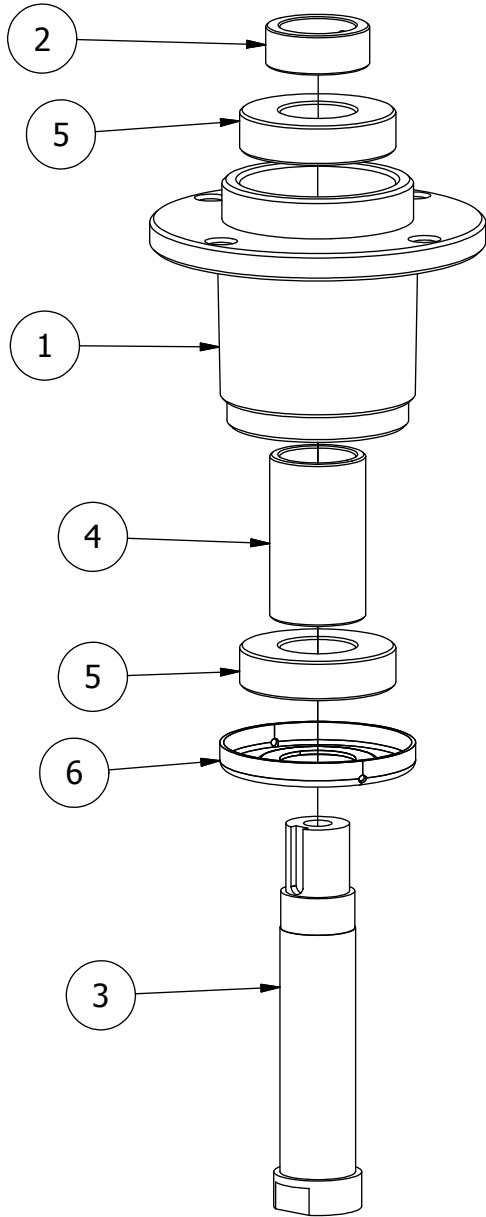
ITEM	QTY	PART NUMBER	DESCRIPTION
1	3	437-0006-00	RZ Mower Deck Spindle Assy
2	3	419-0004-00	5/8 SPLIT LOCKWASHER ZINC
3	3	438-0002-00	61" Mower Deck Blade
4	12	418-0005-00	3/8-16 x 1-1/4 Hex Bolt GR5
5	12	413-0004-00	3/8-16 HEX FLANGE NUT W/SERR ZINC
6	3	442-0001-00	1/4 X 1 SQUARE KEY STOCK
7	3	418-0006-00	1/2-20 X 1-1/4 HEX C/S GR 5 ZINC
8	3	433-0003-00	Deck Pulley 61"
9	8	418-0046-00	7/16-14 X 2 HEX C/S GR 5 ZINC YELLOW
10	17	413-0011-00	7/16-14 HEX FLANGE NUT W/SERR ZINC YELLOW
11	8	419-0010-00	.443 ID X .750 OD X .125 THK NYLON BLACK
12	8	413-0002-00	1/2-13 NYLON INSERT FLANGE NUT ZINC YELLOW
13	2	413-0027-00	5/16-18 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
14	4	413-0005-00	1/2-13 HEX FLANGE NUT W/SERR ZINC YELLOW
15	2	433-0015-00	6-3/4" Idler Pulley, 15/16" Spacer Assembly
16	2	418-0014-00	1/2-13 X 2-1/2 HEX FLANGE BOLT GR 8 ZC YELLOW
17	3	413-0010-00	1/2-13 HEX FLANGE NUT W/SERR ZINC
18	2	410-0007-00	3/4" ID X 15/16" OD X 1-1/8" LENGTH FLANGE BUSHING
19	1	490-0019-03	Mower Deck Idler Pulley Arm Assembly
20	3	418-0009-00	1/2-13 X 5-1/2 HEX FLANGE BOLT GR 8 ZY
21	2	418-0011-00	7/16-14X 1-3/4 HEX C/S GR5 ZINC Yellow
22	4	413-0001-00	7/16-14 HEX FLANGE NUT W/SERR ZINC
23	1	418-0012-00	1/2-13 X 2-1/4 HEX C/S GR 5 ZINC
24	1	439-0257-03	Deck Idler Pulley Belt Retainer Brkt
25	2	418-0010-00	5/16-18 X 1 CARRIAGE BOLT ZC/YEL
26	2	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
27	1	434-0007-00	2019 Mower Deck Spring
28	1	425-0006-00	Mower Inner Idler Spacer
29	1	439-0335-03	Deck Belt Idler Damper Mounting Bracket
30	1	434-0009-00	Idler Gas Spring
31	2	418-0109-00	5/16- 18 x 1 1/4 Hex C/S (GR.8) ZC/Yel
32	1	413-0016-00	.312 ID X .625 OD X .062 THK THRUST BEARING OIL-IMPREG BRNZ
33	1	418-0017-00	7/16-14 X 1 CARRIAGE BOLT ZINC
34	1	618-2078-00	3/8-16 x 2-3/4 Hex C/S GR2 Zinc
35	2	413-0020-00	3/8-16 HEX FLANGE NUT W/SERR ZINC YELLOW
36	4	435-0013-03	RZ Mower Deck Actuator Connecting Link
37	1	439-0398-03	2020 RT&SRT/RZ 61 Deck wiper Brkt
38	2	418-0008-00	5/16-18 X 3/4 CARRIAGE BOLT ZINC
39	2	413-0022-00	5/16-18 HEX FLANGE NUT W/SERR ZINC YELLOW
40	1	433-0014-00	6-3/4" Idler Pulley, 7/16" Spacer Assembly
41	3	419-0001-00	1/2" X 1-5/8 BELLEVILLE CUP WASHER ZINC YELLOW
42	3	418-0078-00	5/8-11 X 1-1/2 HEX C/S GR 8 ZC YELLOW

Deck Chute Assembly



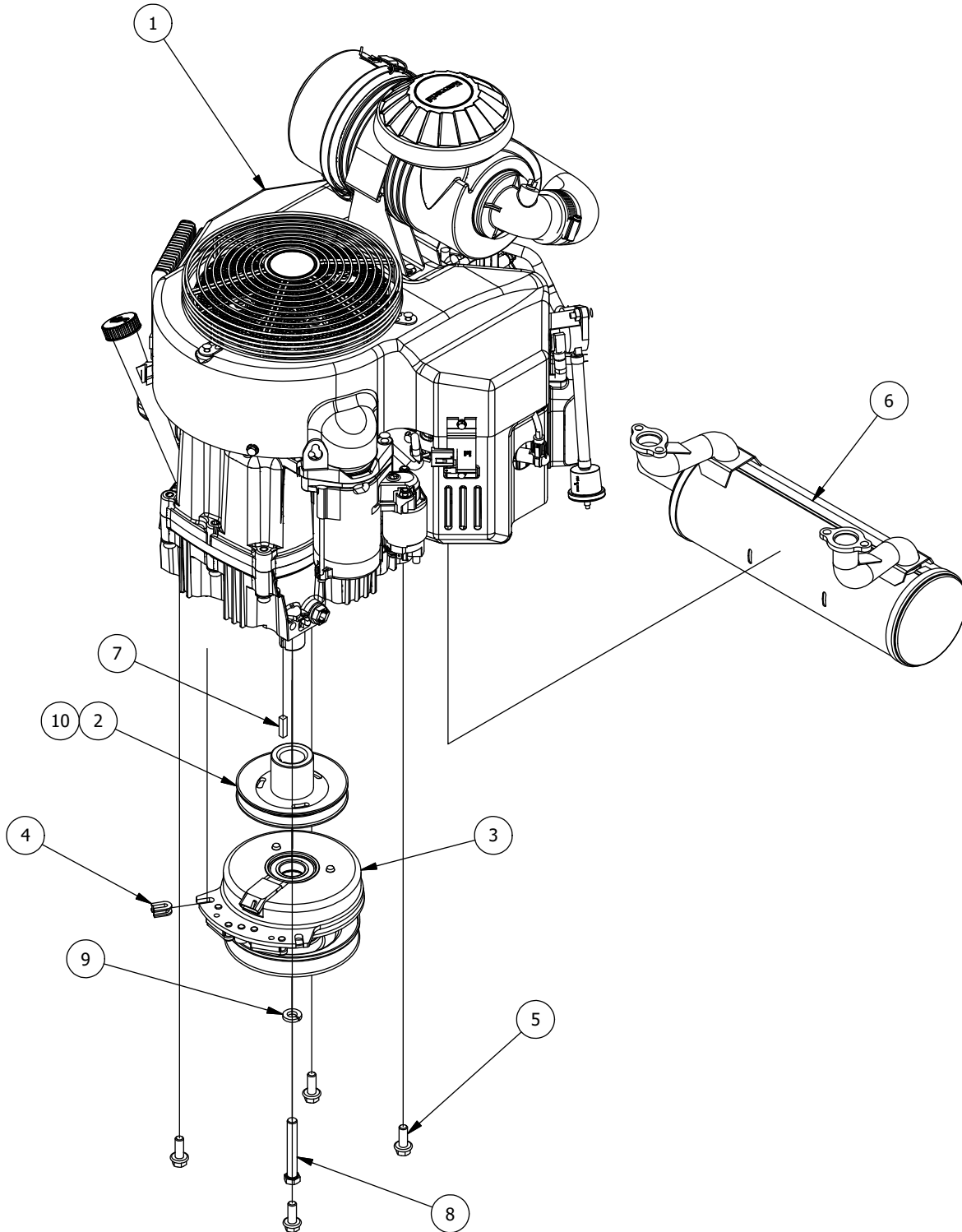
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	490-0070-02	2020 RZ Mower Deck Chute Hinge Assembly
2	1	481-0010-00	RZ Mower Rubber Discharge Chute
3	1	439-0111-00	Mower Chute Mounting Bracket
4	1	439-0431-00	2020 RZ Mower Deck Chute Hinge Backer Bracket
5	7	418-0060-00	5/16-18 X 1 CARRIAGE BOLT ZINC YELLOW
6	2	419-0006-00	.312 ID X .875 OD X .1875 THK F/W NYLON BLK
7	7	413-0027-00	5/16-18 NYLON INSERT FLANGE LOCKNUT ZC YELLOW

RZ Spindle Assembly 437-0006-00			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	437-0020-00	RZ Mower Spindle Housing
2	1	437-0021-00	RZ Mower Deck Spindle Set Colar
3	1	437-0023-00	RZ Mower Deck Spindle Shaft
4	1	437-0022-00	RZ Deck Spindle Spacer
5	2	410-0003-00	Spindle Bearing
6	1	437-0014-00	Mower Deck Spindle Dust Cup

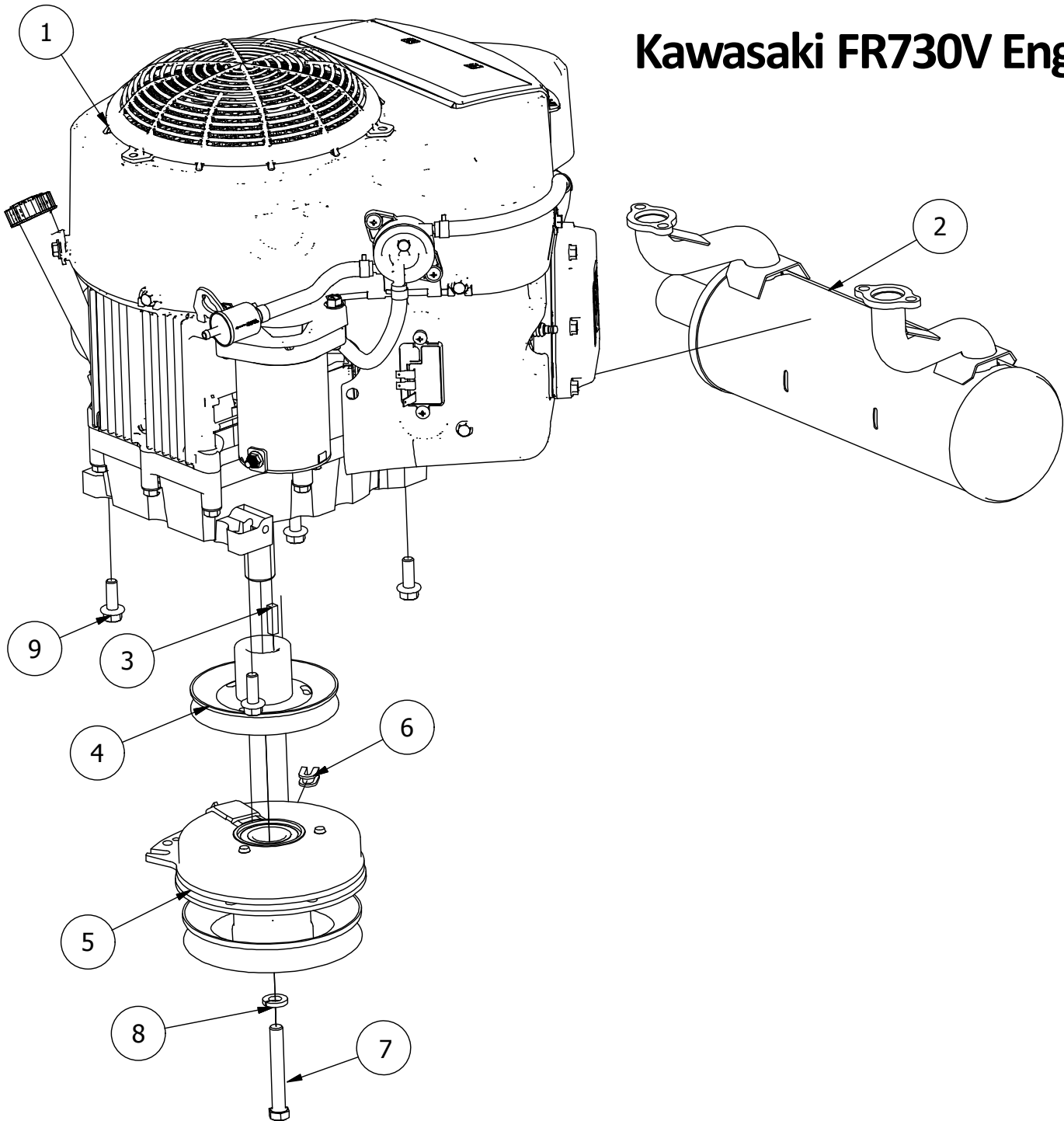


Kawasaki FR 691 Engine

Kawasaki FR691cc Engine assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	415-0021-00	FR691cc Engine
2	1	433-0001-00	Drive Pulley, A Belt
3	1	470-0002-00	PTO Clutch
4	1	437-0025-00	Mower Rotation Stop Brkt Sleeve
5	4	418-0023-00	3/8-16 X 1-1/8 IND HWH W/SERR TRI LOB ZY
6	1	415-0065-00	Exhaust System Kawasaki FX 850cc engine
7	1	442-0001-00	1/4 X 1 SQUARE KEY STOCK
8	1	418-0022-00	7/16-20 X 3 HEX C/S GR 8 ZC YELLOW
9	1	419-0005-00	7/16 SPLIT LOCKWASHER GR 8 ZC YELLOW
10	1	433-0002-00	Drive Pulley, B Belt (Only with HTG16 Transmissions)



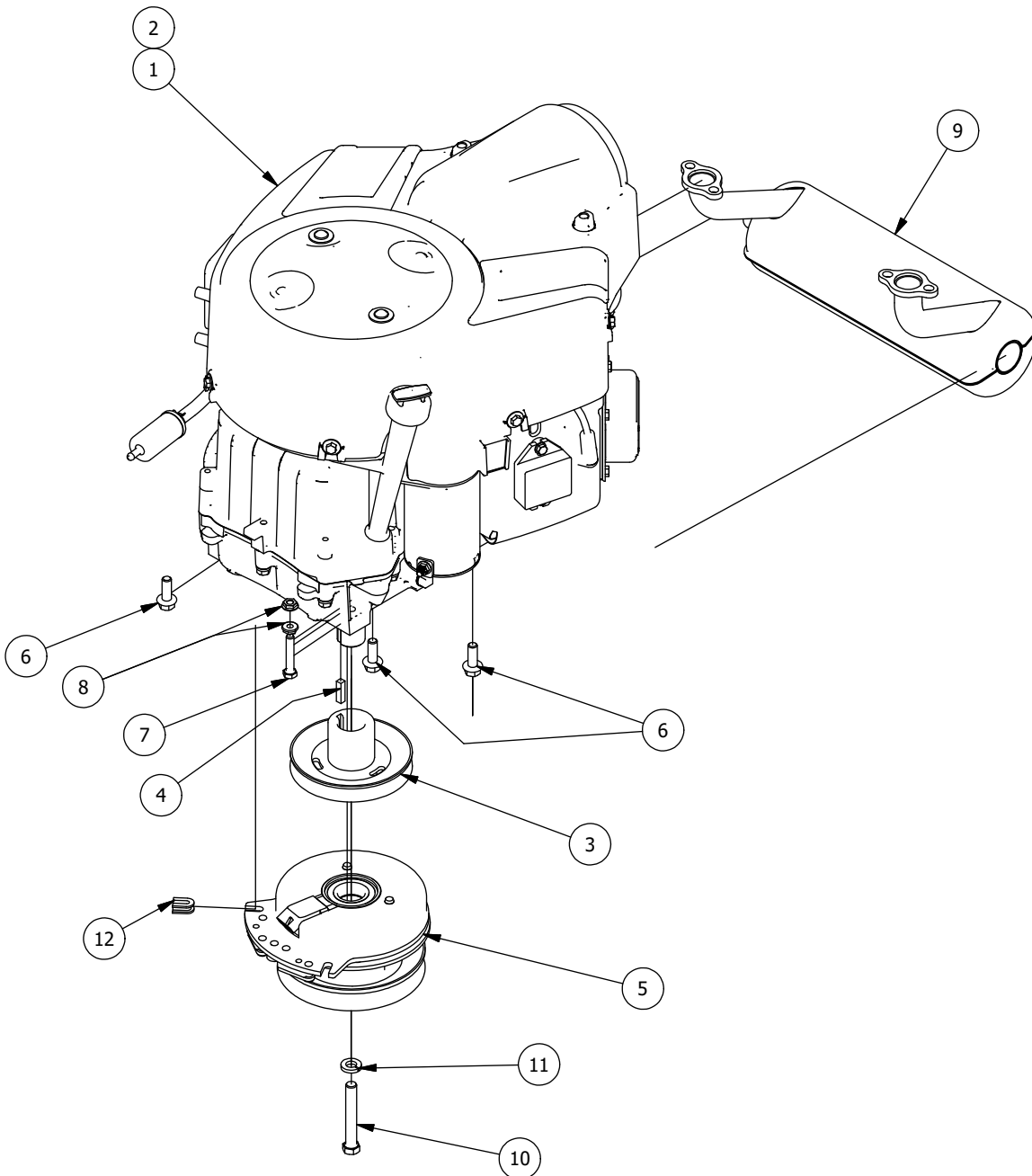
Kawasaki FR730V Engine



Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	415-0004-00	Kawasaki FR730V Engine
2	1	415-0074-00	2019 Exhaust System w/ Muffler for Kawasaki FR/FS 730V
3	1	442-0001-00	1/4 X 1 SQUARE KEY STOCK
4	1	433-0001-00	Drive Pulley, A Belt
5	1	470-0002-00	PTO Clutch
6	1	437-0025-00	Mower Rotation Stop Brkt Sleeve
7	1	418-0022-00	7/16-20 X 3 HEX C/S GR 8 ZC YELLOW
8	1	419-0005-00	1/4-20 X 1/2 Carriage Bolt ZC Yellow
9	4	413-0012-00	3/8-16 X 1-1/8 IND HWH W/SERR TRI LOB ZY

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	415-0007-00	B&S 810CC, 27 HP Commercial Series Engine
2	1	415-0006-00	B&S 724CC, 25 HP Commercial Engine
3	1	433-0001-00	Drive Pulley, A Belt
4	1	442-0001-00	1/4 X 1 SQUARE KEY STOCK
5	1	470-0002-00	PTO Clutch
6	3	418-0023-00	3/8-16 X 1-1/8 IND HWH W/SERR TRI LOB ZY
7	1	418-0024-00	5/16-18 X 1-3/4 HEX C/S GR 5 ZINC
8	2	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
9	1	415-0052-00	B&S 27 HP&25HP Exhaust
10	1	418-0022-00	7/16-20 X 3 HEX C/S GR 8 ZC YELLOW
11	1	419-0005-00	7/16 SPLIT LOCKWASHER GR 8 ZC YELLOW
12	1	437-0025-00	Mower Rotation Stop Brkt Sleeve



491-0001-00
Warning Label Cluster



49

Spartan Front Decal



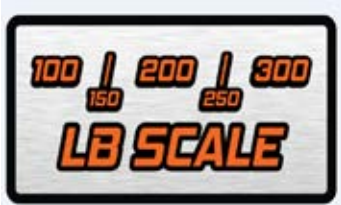
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Spartan Back Decal



491-0039-00

Scale Decal



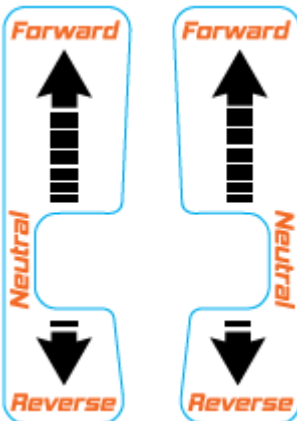
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Spartan XTF-61 Decal



491-0033-00

Spartan Drive Arm



491-0003-00
Belt Routing Decal Cluster



491-0087-00

RZ-HD Decal



491-0002-00

Spartan Step



491-0030-00

Spartan XTF-54 Decal



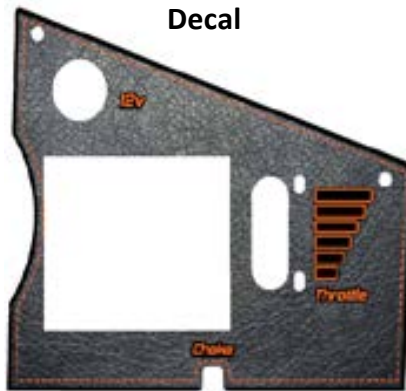
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Spartan XTF-48 Decal



491-00

Spartan Carbureted Console Decal



491-0080-00 Tank Decal

491-0081-00 Console Decal



491-0034-00